

## **Grille Installation Instruction**

Rev. 191101

Part#	GR04HEE40 A/HApplicationFor 2019-2020 Ram 1500 Laramie/Lone Star/Big Horn/Tradesman Main Upper								
		Item	Part Name	QTY	Description	ltem	Part Name	QTY	Description
		1	Billet Grille	1	Aluminum	5	Screws	8	6-32x1 1/2"
Parts L	ist	2	Lock Nuts	4	10-24	6	Lock Nuts	8	6-32
		3	Bolts	4	10-24x1/2"	7	Plate	2	
		4	"C" Bracket	8			]	 	
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\times$ Cut $\times$									
Step			Description				illustration		
1	Atta	Identify the grille & hardware with parts list. Attach (2)plates to grille using bolts and lock nut.							
2	be	Turn off engine, chalk tires with stop block, open the hood and disconnect the battery. The OEM Factory Grille will have to be removed. Begin grille removal by prying free all the Push Pin Retainer Clips (x12) to remove the radiator cover. (Fig 1)							
3	Wit 5)	With the Radiator Panel Cover removed, Identify and remove the (x18) screws that secure the top trim/grille frame. (Fig 2- 5)							

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

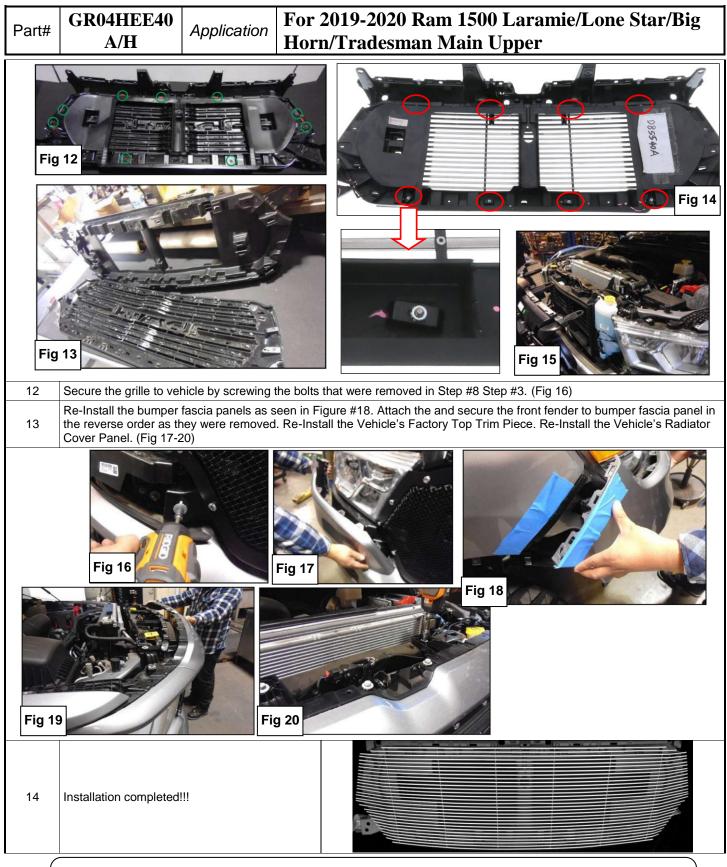


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4	Remove the (x4) screw from the front of the wheel well. Pull back the inner wheel well liner to access the front bumper / fender panel support mount. (Fig 6)								
5	Pull and remove the (front bumper / fender panel support mount) bolt as seen in Figures 8 & 9. (Fig 7-8)								
6	Repeat on opposite side.								
Fig 6		Fig 7							
7	Separate the Vehicle's Front Bumper Fascia from the Front Fender. You may need to coax free by pulling the fascia panels pushing on the fender. (Fig 9-10)								
8	Remove the (x3) bolts as seen in Figure # 12. Repeat on opposite side. (Fig 11)								
	Fig 9		Fig 10 Fig 11						
9	The Vehicle's Factory Grille should now be free to remove. Set it face down on a soft padded surface Separate the OEM Grille Plastic Mounting Shroud by removing the screws as seen in Figure #13 (Fig 12-13)								
10	With the OEM Factory Grille fully disassembled, set aside, and take the OEM Grille Plastic Mounting Shroud and position over and onto new Replacement Grille. Secure in place with the provided "C" Bracket the 6-32 Lock Nuts. The Replacement Grille should now be ready for installation. (Fig 14)								
11	Take the assembled grille component and put into place to install onto vehicle. (Fig 15)								

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