


Part#	GR04HEC46A/H	Application	For 2006-2012 Dodge Caliber
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	5	Truss Head Tapping Screws	4	8×1"
	2	'L' Tabs	2		6	Lock Washers	4	8#
	3	Tabs	2		7	Keq Nuts	2	1/4-20
	4	Tabs(small)	4		8	Bolts	2	1/4-20×3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the black plastic shroud covering the hood latch.	
3	Reach through the space that is now open, and remove the nuts retaining the factory grille insert from the backside.	
4	Remove the factory grille insert. You may need to apply some pressure to release the retaining clips along the bottom edge.	
5	NOTE: If you are going to install the lower grill insert, as well you should do so now.	
6	Attach two of the supplied tinnerman clips to the slotted side of the supplied "L" brackets. Drill and mount the two brackets 1/8" to the outside of the factory lower outside mounting slots using the supplied 1/4" bolts and nuts. The bolts will go through the plastic bumper with the nuts on the underside. (Fig 1)	
7	Cut and remove the two plastic tabs protruding from the top edge of the grill opening shown in Fig 2.	
8	Enlarge the two upper outside mounting holes down approximately 1/4". (Fig 3)	

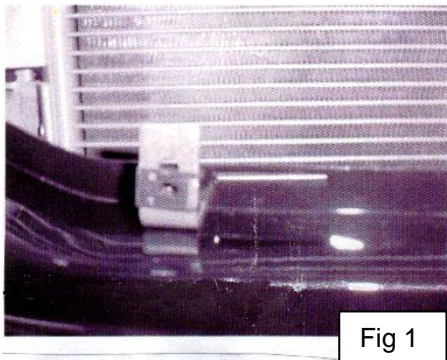


Fig 1

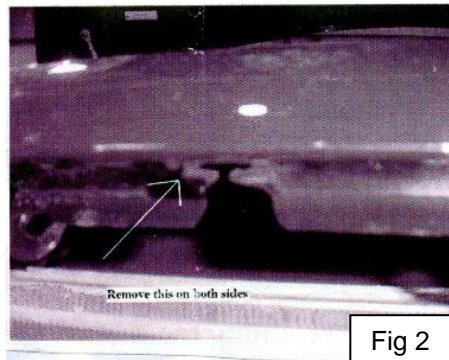


Fig 2

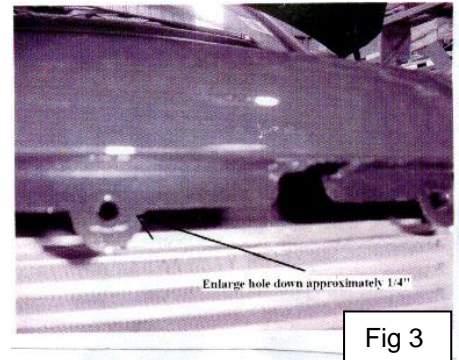


Fig 3

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 181201

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9	Install the other two supplied tinnerman clips onto the two supplied flat tabs with the 1/4" hole (the large hole).		
10	Center the grill in the opening and attach it loosely to the lower mounting tabs to the brackets that you installed in step 6 with two of the supplied countersunk screws. The screws will go through the grill from the front side and into the bracket.		
11	Carefully lean the grill back into the opening and attach it to the factory upper mounting holes that you enlarged in step 8. Place two of the supplied 1/8" shims on each side between the grill and the factory plastic. Place the square brackets with clips that you made in step 9 on backside of the plastic bumper and tighten the mounting screws into them, sandwiching the two shims between the grill and the plastic.		
12	Tighten all mounting hardware.		
13	Reinstall black plastic shroud over hood latch mechanism.		
14	Installation completed!!!		

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