



# PATENT PRODUCT


## Grille Installation Instruction

Rev. 190301

<b>Part#</b>	<b>GR04HEC34 C/S/J</b>	<b>Application</b>	<b>For 1997-2004 Dodge Dakota /1997-2003 Dodge Durango</b>
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	7	Truss Socket Tapping Screws	4	10×3/4"
	2	"L" Tab	2		8	Truss Head Tapping Screws	16	10×3/4"
	3	Tab	1		9	U-Clip Nuts	8	10#
	4	2-Hole Tabs	1		10	Hex Head Wrench	1	
	5	2-Hole Tabs	1		11	Shaft	1	
	6	Plastic Clip	1		12	Steel Shaft	1	

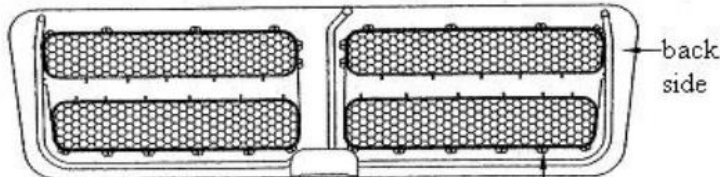
**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Take out the seven nuts holding the grille shell and the six screws holding the reinforcement bar and remove the grille shell assembly.	
3	Place the shell face down on a soft surface and chisel the heat seal tabs that retain the plastic grille grid to the shell and remove. Using side cutters snip off the remaining part of the heat sealed tab flush with the backside of the grille shell.	
4	Tap the four Tinnerman clips supplied in the installation kit onto the two holed tabs that are welded to the inside ends of the grille.	
5	Remove the safety latch assembly.	
6	Reattach the grille shell assembly to the hood using the seven factory nuts and tighten. Reattach the tubular steel reinforcement to the hood & shell.	
7	Using the six hole attachment plate, from the attachment kit, and four of the black Phillips head screws, fasten the two grilles together with the dip in the attachment plate facing the front of the grille.	
8	With the set of billet grilles centered behind the grille shell, drill two 1/8" holes in the center vertical bar of the steel reinforcement and secure with two more of the black Phillips head screws. Drill and attach the outside tabs of the billet grilles to the steel reinforcement with the remaining black Phillips head screws.	
9	On 97-98 Dakota & 98 Durango the safety release latch lever can be removed. On 99 Dakota & Durango, the lever must be cut off as per the illustration.	
10	Drill a 5/32" hole in the safety latch at the location specified in the drawing. Attach the rod supplied in the installation kit through the front of the latch and secure with the collar and setscrew. The release rod guide is to be attached to one of the six-hole attachment plate screws.	
11	Take out the two upper A/C condenser mount bolts. Remove the spacers and cut them in half. Remount the halves of the spacers that have the flange. This gives the necessary clearance for the billet grilles.	
12	Make sure the billet grille is centered and tighten the fasteners.	
13	Reinstall the grille shell assembly with the fasteners removed in Step 2.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

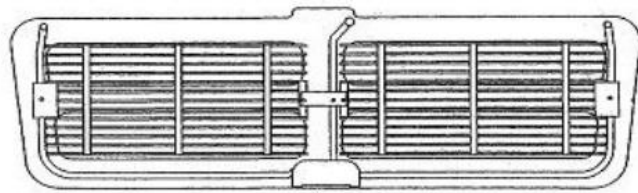
Part#	GR04HEC34 C/S/J	Application	For 1997-2004 Dodge Dakota /1997-2003 Dodge Durango
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14 Installation completed!!!

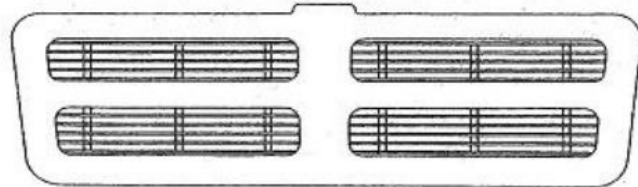


back side

Chisel off heat seal tabs and remove honeycomb webbing

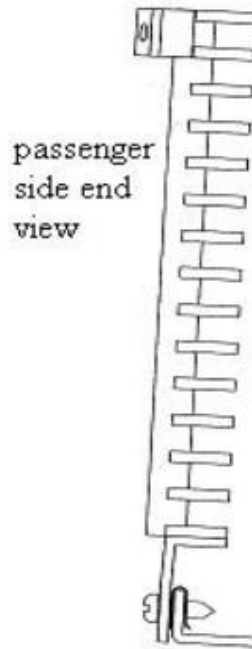


insert grill from behind and attach to the black steel re-informant bar as per writter instruction



finished grill in shell from front side

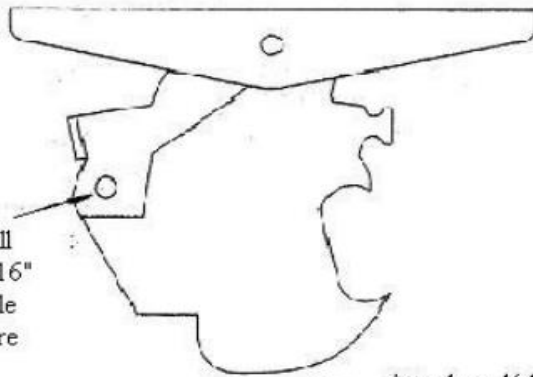
### 2000 Dodge Dakota/Durango Supplemental Attachment Kit



passenger side end view

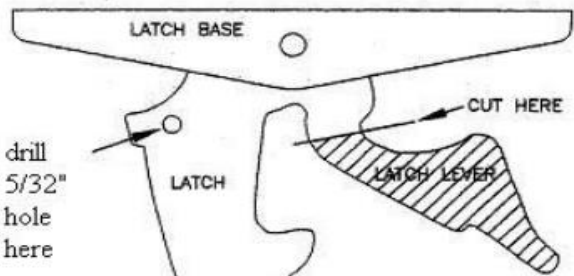
On 2000 dakota/durango this L-tab must be added to attach this billet grill to the reinforcement

97-98 Dodge Dakota  
98 Dodge Durango  
Hood safety release latch assembly illustration (looking at the back side of the latch assembly towards the front of the vehicle after the lever has been removed)



drill 3/16" hole here

99-01 Dodge Dakota/Durango  
Hood safety release latch assembly illustration(looking at the back side of the latch assembly towards the front of the vehicle)



drill 5/32" hole here

Attach rod(short end) through grille side of hole & retain with collar. Attach nylon guide to one of drivers side center screws

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