



PATENT PRODUCT

Grille Installation Instruction

Rev. 190101

Part#	GR04HEC18 C	<i>Application</i>	For 2006-2008 Dodge Ram 1500 /2006-2009 Dodge Ram 2500 /2006-2009 Dodge Ram 3500
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Screws	8	10-24X3/4"
	2	Flat Nuts	8	10-24				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille from vehicle and place it face down on a workbench. The factory chrome grille has two black or chrome plastic inserts held in place by molded tabs. Remove the two inserts by hand. A slotted screwdriver may be used to pry the molded clips apart.	
3	Apply masking tape to the painted or chrome grille face. Use a die grinder or similar tool to cut the center cross bars from the grille. Make your cuts at the base of each bar (where it meets the perimeter). File or sand the cuts smooth if needed. Center the grille into the opening; hold it firmly in place. Drill a 1/8" hole aligned with each mounting hole.	
4	Thread the #8 screws and flat nuts at each bracket. Re-install the grille shell assembly back onto the vehicle.	
5	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!