



PATENT PRODUCT

Grille Installation Instruction

Rev. 200801

| | | | |
|--------------|------------|--------------------|--|
| Part# | GR04HAB20S | Application | 1997-2004 Dodge Dakota /1997-2003 Dodge Durango |
|--------------|------------|--------------------|--|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|-------------------|------|---------------|-----|-----------------|-------|-----------------------------|----------|-------------|
| | 1 | Billet Grille | 3 | Stainless Steel | 7 | Truss Socket Tapping Screws | 4 | 10×3/4" |
| | 2 | "L" Tab | 2 | | 8 | Truss Head Tapping Screws | 16 | 10×3/4" |
| | 3 | Tab | 1 | | 9 | U-Clip Nuts | 8 | 10# |
| | 4 | 2-Hole Tabs | 1 | | 10 | Hex Head Wrench | 1 | |
| | 5 | 2-Hole Tabs | 1 | | 11 | Shaft | 1 | |
| | 6 | Plastic Clip | 1 | | 12 | Steel Shaft | 1 | |
| | | | | 13 | Screw | 4 | 8#×1 1/2 | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|---|---|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Start with the upper piece. Take out the seven nuts holding the grille shell and the six screws holding the reinforcement bar and remove the grille shell assembly. | |
| 3 | Place the shell face down on a soft surface and chisel the heat seal tabs that retain the plastic grille grid to the shell and remove. Using side cutters snip off the remaining part of the heat sealed tab flush with the backside of the grille shell. | |
| 4 | Tap the four Tinnerman clips supplied in the installation kit onto the two holed tabs that are welded to the inside ends of the grille. | |
| 5 | Remove the safety latch assembly. | |
| 6 | Reattach the grille shell assembly to the hood using the seven factory nuts and tighten. Reattach the tubular steel reinforcement to the hood & shell. | |
| 7 | Using the six hole attachment plate, from the attachment kit, and four of the black Phillips head screws, fasten the two grilles together with the dip in the attachment plate facing the front of the grille. | |
| 8 | With the set of billet grilles centered behind the grille shell, drill two 1/8" holes in the center vertical bar of the steel reinforcement and secure with two more of the black Phillips head screws. Drill and attach the outside tabs of the billet grilles to the steel reinforcement with the remaining black Phillips head screws. | |
| 9 | On 97-98 Dakota & 98 Durango the safety release latch lever can be removed. On 99 Dakota & Durango, the lever must be cut off as per the illustration. | |
| 10 | Drill a 5/32" hole in the safety latch at the location specified in the drawing. Attach the rod supplied in the installation kit through the front of the latch and secure with the collar and setscrew. The release rod guide is to be attached to one of the six-hole attachment plate screws. | |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our



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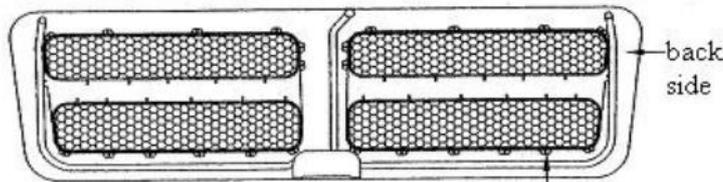
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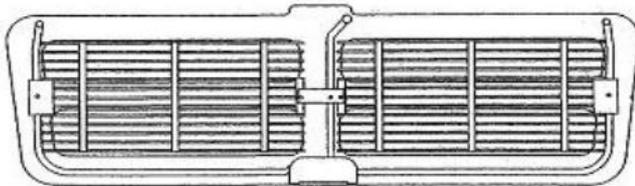
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|-------|---|-------------|--|
| 11 | Take out the two upper A/C condenser mount bolts. Remove the spacers and cut them in half. Remount the halves of the spacers that have the flange. This gives the necessary clearance for the billet grilles. | | |
| 12 | Make sure the billet grille is centered and tighten the fasteners. | | |
| 13 | Continue to the lower piece. Align & Center Billet Grille into opening. Then mark home locating on vertical bars. | | |
| 14 | Drill a 3/32 hole in the marked locations. Re-Align Billet Grille and attach using #8 screws. | | |
| 15 | Reinstall the plastic shroud with the fasteners removed in Step 2. | | |
| 16 | Installation completed!!! | | |

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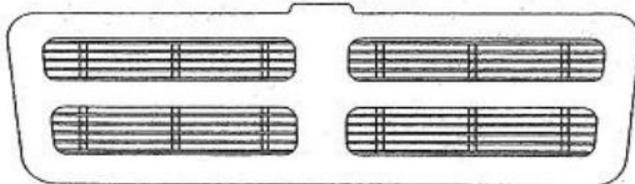
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Chisel off heat seal tabs and remove honeycomb webbing

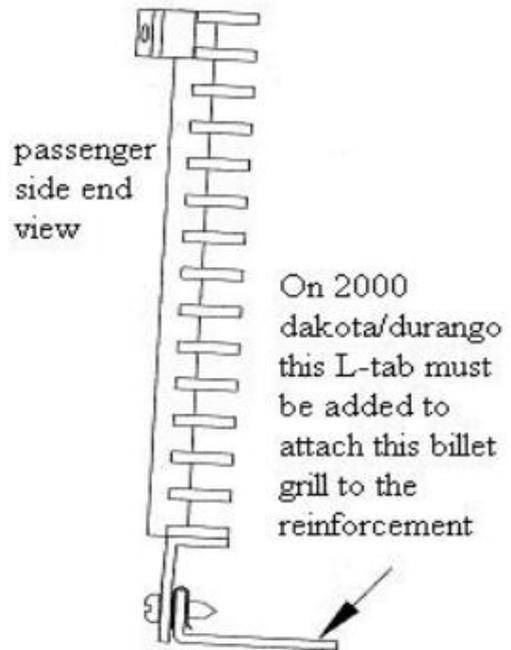


insert grill from behind and attach to the black steel re-informant bar as per writer instruction

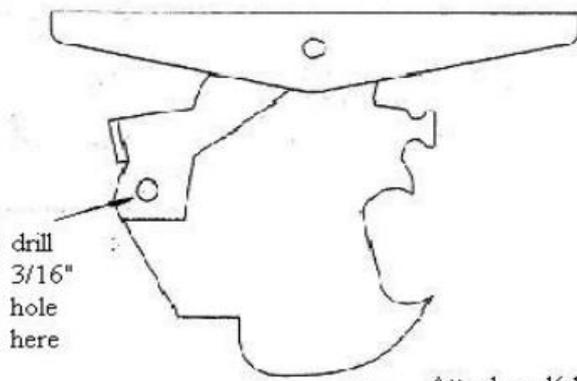


finished grill in shell from front side

2000 Dodge Dakota/Durango Supplemental Attachment Kit

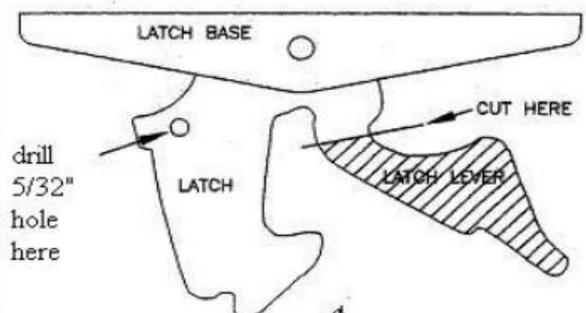


97-98 Dodge Dakota
98 Dodge Durango
Hood safety release latch assembly illustration (looking at the back side of the latch assembly towards the front of the vehicle after the lever has been removed)



Attach rod(short end) through grille side of hole & retain with collar. Attach nylon guide to one of drivers side center screws

99-01 Dodge Dakota/Durango
Hood safety release latch assembly illustration(looking at the back side of the latch assembly towards the front of the vehicle)



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