

## Grille Installation Instruction

Rev. 190101

| Part#                             | t# GR04GF   |                  | 4GFI18T/H | Appli       | cation F     | or 2011-2 | r 2011-2014 Dodge Challenger |           |     |             |  |
|-----------------------------------|---|------------------|-----------|-------------|--------------|-----------|------------------------------|-----------|-----|-------------|--|
|                                   |   | Item             | Part Name | QTY Descrip |              | ription   | Item                         | Part Name | QTY | Description |  |
| Parts L                           | ist   | st 1 Mesh Grille |           | 1           | Stainless st | eel       | 3                            | Lock Nut  | 6   | 6-32        |  |
|                                   |   | 2                | 2 Stud    |             | 6-32× 2 1/2  | "         | 4                            | Washer    | 6   |             |  |
| Install Notes: Overlay V Replacem |   |                  |           |             |              | × Dri     | II ×                         | Cut       | ×   |             |  |
| Step                              |   |                  | Descrip   | tion        | illustration |           |                              |           |     |             |  |
| 1                                 | Identify the grille & hardware with parts list.   |                  |           |             |              |           |                              |           |     |             |  |
| 2                                 | Remove (9) 7mm screws, (2) 10 mm bolts and 10 clips from underneath the Bumper Cover. (Fig 1)                               |                  |           |             |              |           |                              |           |     |             |  |
| 3                                 | Remove 2 clips from Bottom Side Fender. (Fig 2)   |                  |           |             |              |           |                              |           |     |             |  |
| 4                                 | Remove Bumper Cover.  |                  |           |             |              |           |                              |           |     |             |  |
| 5                                 | Secure the stud to the threaded holes on the rear of the grille.  |                  |           |             |              |           |                              |           |     |             |  |
| 6                                 | Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell. (Fig 3) |                  |           |             |              |           |                              |           |     |             |  |
| 7                                 | Secure grille using the washers and lock nuts from the back side of the OEM grille shell.(Fig 4)                            |                  |           |             |              |           |                              |           |     |             |  |
| Fig 1 Fig 2 Fig. 3 Fig. 3 Fig. 4  |   |                  |           |             |              |           |                              |           |     |             |  |
| 8                                 | Make sure the grille is centered and tighten the fasteners.   |                  |           |             |              |           |                              |           |     |             |  |
| 9                                 | Re-Assemble Bumper Cover.   |                  |           |             |              |           |                              |           |     |             |  |
| 10                                | Installation completed!!!   |                  |           |             |              |           |                              |           |     |             |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!