

Part#	GR04GFC32G	Application	For 2013-2019 Ram 2500 Lower Bumper /2013-2019 Ram 3500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Lock Nut	3	1/4-20
	2	Flat Tab	3		5	Bolt	3	1/4-20×3/4"
	3	Lock Washer	3	6-32×2"				

Install Notes: Overlay Replacement Drill Cut

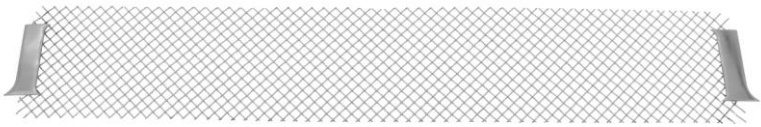
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove four plastic pop clips from the top of the plastic radiator cover. Remove the radiator cover. (Fig 1)	
3	Remove four 10mm bolts from the top of the factory grille where it attached to the core support. Pull the factory grille off by pulling from the bottom corner edges up and forward.(Fig 2)	



Fig 1



Fig 2

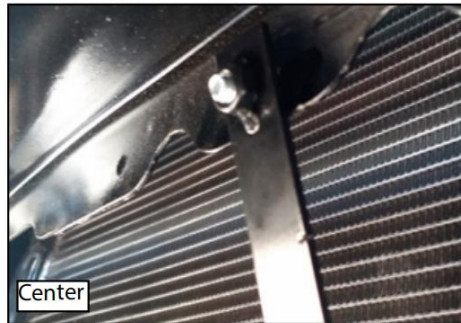
4	On the back edge of the bumper steel metal there are holes. Take the three bolts and washers and insert them through the holes in the bumper with the threads facing forward. Do not tighten bolts fully. NOTE: If your trucks has a factory grille remove the factory.(Fig 3)
5	Place the mesh grille in the back of the bumper up against the opening. Position the L brackets against the mesh as shown. Secure the grille in place by tightening the bracket screws. The tension will keep the grille in place. Reinstall the factory grille. Your installation is now complete.(Fig 4)

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Bracket location from left to right (facing front of vehicle)



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