


Part#	GR04FGI98J	Application	For 2002-2005 Dodge Ram- Bolton Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	5	Stainless steel	3	Screws	8	8# × 2 "
2	Flat Tabs	7		4	U- Clip Nuts	8	8#	
				5	Truss Head Tapping Screws	3	8×1 "	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper pieces. Remove the four billet grilles from the box. The grilles will only fit in one direction. There is a top left, top right, bottom left, and a bottom right grille. Test fit each one to ensure proper fit.	
4	Remove the mounting hardware from the box. Take the U-clip nuts and place one on each of the two hole flat tabs over the hole.	
5	Start with the top left grille. Place the billet grille over the factory grille. Center the grille top to bottom, and left to right. Place a screw in each of the welded mounting attachment points. (Should be two per grille) Place a flat tab with U-clip nut on the backside of grille shell, in alignment with the screws. In addition, tighten down. DO NOT OVER TIGHTEN! The two-hole flat tab will run from the top grille to the bottom grille. Up and down not from side to side.	
6	Repeat step 5 for the remaining billet inserts.	
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 200801

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8	Continue to the lower piece. Place the billet grille over the plastic filler panel in the bumper that covers over the factory hole.
9	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Mark and drill a 1/8" hole in each of the three locations.
10	Place the grille back in the opening, start a screw in each of the holes just drilled. Place a flat U-clip nut behind the plastic insert panel then tighten up each of the screws. But do not over-tighten
11	Reinstall the black plastic cover which was removed in step 2.
12	Installation completed!!!

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