




PATENT PRODUCT

Grille Installation Instruction

Rev. 171101

Part#	GR04FFI18C	Application	For 2011-2014 Dodge Challenger					
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Toggle Nuts	2	6#-32UNC
	2	Stud	2	6#-32UNCX1.5				
Install Notes: Overlay <input checked="" type="checkbox"/> Replacement <input type="checkbox"/> Drill <input type="checkbox"/> Cut <input type="checkbox"/>								
Step	Description				illustration			
1	Identify the grille & hardware with parts list.							
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.				N/A			
3	Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt.				N/A			
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honeycomb.				N/A			
5	Secure billet grille using the toggle nut from the back side of the OEM grille shell.				N/A			
6	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.				N/A			
7	Reinstall the black plastic cover which was removed in step 2.				N/A			
8	Installation completed!!!				N/A			

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!