



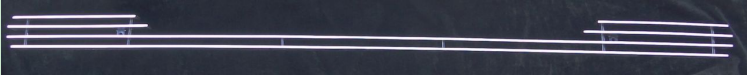
Grille Installation Instruction

Rev. 150116

Part#	GR04FFG25A	Application	2009 Dodge Ram – Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Head Screws	2	#8×1.25"
	2	Flat Nut	2	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	The first step of the installation is to take the billet grille and insert it into the plastic section of the bumper. Next take a drill and drill through the 2 small brackets (Fig 1) with holes in them on the back side of the billet and through the black plastic of the bumper. (Fig 2)	
4	Insert a #8 screw through the small bracket with the hole in it and through the black plastic section of the bumper. From behind the bumper install a flat nut on the back side of the screw and tighten with a phillips screwdriver. (Fig 3) Repeat this on the other small bracket that is welded on the backside of the billet.	
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

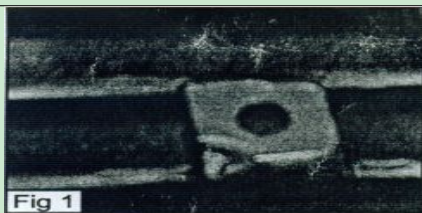


Fig 1

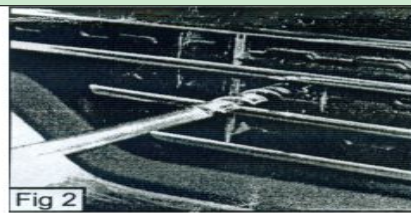


Fig 2



Fig 3

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!