



PATENT PRODUCT


Grille Installation Instruction

Rev. 181201

Part#	GR04FFF07C/S/J	Application	For 2009-2014 Dodge Challenger
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Screws	4	6-32 × 1.5"
	2	Toggle Nuts	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt.	
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honeycomb.	
5	Turn the toggle nut so that it is vertical, and tighten. But not over-tighten!	
6	Repeat steps three and four for the remaining three welded tabs on the billet grille.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!