

Part#	GR04FFC32 F/W	For 2018-2019 Ford F-150 King Ranch & Plantium Square Mesh Style Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	6	Aluminum	5	# of rivets	24	
	2	Bolt	4	6#-32x1.5"	6	# of tabs	8	
	3	Toggle Nut	4	6# -32	7	Allen Key	1	
	4	# of billets	6		8	Wrench	1	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>M4-15 Bolts M4 Nylon lock nuts</p> <p>Front view</p> <p>Rear view</p>
2	Optional: remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille.	
3	Insert the screws into the weld tab hole from front side of the billet grille.	<p>Picture for reference only. This is not actual grille.</p> <p>Weld tab</p> <p>Screw</p> <p>Toggle nut</p>
4	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.	
5	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.	<p>Toggle Nut</p>
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!