



PATENT PRODUCT


Grille Installation Instruction

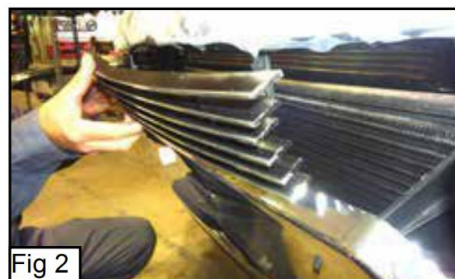
Rev. 190301

Part#	GR04FFC32C/J/S	Application	For 2013-2019 Ram 2500 / 3500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	U-Nuts	3	
	2	Z Brackets	3		6	Sheet metal screws	3	8# 1"
	3	Washers	3	1/4"	7	Hex Head Screw	3	1/4" -20UNCx3/4"
	4	Nuts	3	1/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood). Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Install the three u-nuts onto the three Z brackets. Take the three z brackets and install them into the bumper opening. On the rear top lip of the bumper are holes, the z brackets will install onto the holes. Place the brackets at the holes and insert the hex bolts from behind the bumper and through the holes, through the z brackets and place the washers and nuts on the bolts and tighten.(Fig 1)	
4	Note the barb on the u-nuts should be in the back side of the z bracket, the barb is indicated by the white arrow in Fig 1. Now insert the billet grille into the bumper opening in the vehicle.(Fig 2)	
5	On the back of the billet grille are three small square tabs with a hole in the center, take the three sheet metal screws and insert them through the billet bars and through the hole in the tabs, the end of the screws should align with the z bracket and the u - nuts, tighten the screws.(Fig 3)	



6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.
7	Reinstall the black plastic cover which was removed in step 2.
8	Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!