



PATENT PRODUCT


Grille Installation Instruction

Rev. 190101

Part#	GR04FEC75 P/Q	Application	For 2002-2008 Dodge Ram 1500 Not For Laramie/SLT/Sport/Daytona Models, Tow Hook Must Be Removed / 2002-2009 Dodge Ram 2500/3500 Not For Laramie/SLT/Sport/Daytona Models, Tow Hook Must Be Removed
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	3	8×1"
	2	Flat Nut	3	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Place the billet grille over the plastic filler panel in the bumper that covers over the factory hole.	
4	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Mark and drill a 1/8" hole in each of the three locations.	
5	Place the grille back in the opening, start a screw in each of the holes just drilled. Place a flat U-clip nut behind the plastic insert panel then tighten up each of the screws. But do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!