




# Grille Installation Instruction

Rev. 181201

|       |              |             |                                    |
|-------|--------------|-------------|------------------------------------|
| Part# | GR04FEC47A/H | Application | <b>For 2006-2012 Dodge Caliber</b> |
|-------|--------------|-------------|------------------------------------|

| Parts List | Item   | Part Name     | QTY  | Description | Item | Part Name         | QTY | Description |
|------------|--------|---------------|------|-------------|------|-------------------|-----|-------------|
|            | 1      | Billet Grille | 2    | Aluminum    | 3    | Truss Head Screws | 8   | 8X1"        |
| 2          | U-Nuts | 8             | 6-32 | 4           | Tabs | 4                 |     |             |

Install Notes: Overlay  Replacement  Drill  Cut

| Step | Description   | illustration   |
|------|---|--|
| 1    | Identify the grille & hardware with parts list.   |  |
| 2    | Remove front license plate bracket.   |  |
| 3    | Remove the two dark gray plastic shrouds from the far left and right sides of the opening. The shrouds are clipped onto the bumper from the backside and can be removed by first pulling out on the bumper near the shroud to apply pressure and then pushing the shroud in towards the car to release the clips.                                       |  |
| 4    | NOTE: You will need to remove the upper factory grill insert to access the backside of the bumper opening to secure this grill. If you are installing this in conjunction with the upper grill insert, follow the instructions provided with it to remove the upper grill insert, install the lower grills, and resume installation of the upper grill. |  |
| 5    | Locate the bottom grill insert, The bottom section is slightly shorter than the top half.   |  |
| 6    | Install two of the supplied U-Nuts on each of the supplied tabs.  |  |
| 7    | Center the grill in the opening and place one of the brackets that you built in step 5 behind the grill and align the holes in the bracket with the mounting holes in the grill. Secure the grill to the bracket with the supplied screws. Tighten until snug.  |  |
| 8    | Repeat step 6 for the second tab.   |  |
| 9    | Repeat step 4 through 6 for the top half of the grill.  |  |
| 10   | Reinstall the license plate bracket.  |  |
| 11   | Reinstall upper grill.  |  |
| 12   | Installation completed!!!   |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!