Grille Installation Instruction

Part#	*D46377M*	Application	For 2015-2018 Ram Rebel 1500 Main Upper

	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Rivet Grille	1	Stainless steel	5	Push Retainer Clips	2	
	2	Flat Washers	2	ø19xø8x2	6	C Brackets	2	
	3	Black Fasteners	2		7	Brackets	2	
	4	Hex Flange Nuts	4	10#				

Install Notes: Overlay ☒   Replacement ☑   Drill ☒   Cut ☒

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	This is a grille replacement and use OEM factory grille mounts. (Fig 1)	
3	Lay out all the supplied parts and provided hardware. (Fig 2)	

Fig 1

Fig 2
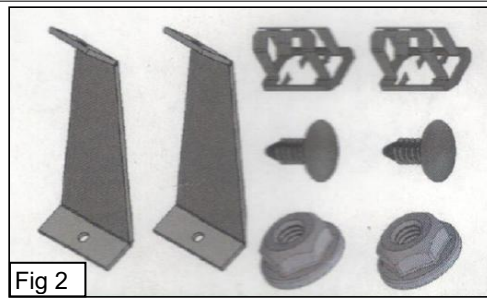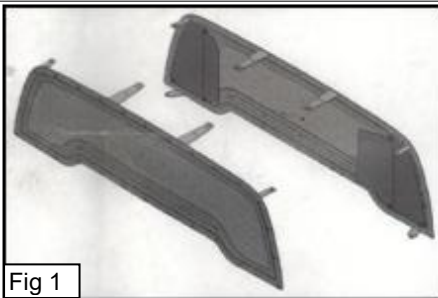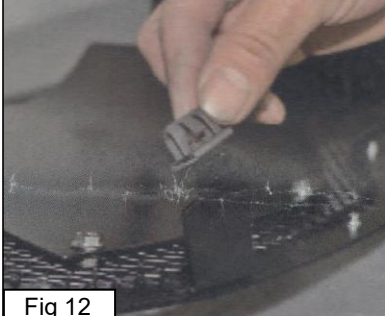
Step	Description
4	Prepare to remove the OEM Grille by removing the top radiator shroud piece. This will allow to access the fasteners that secure the OEM Grille. (Fig 3-5)

FIG 3

FIG 4

FIG 5
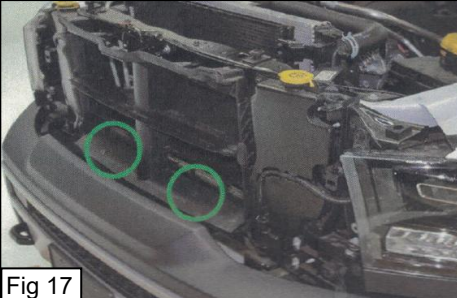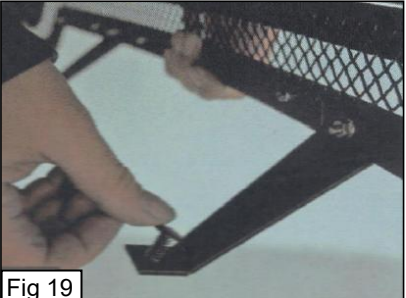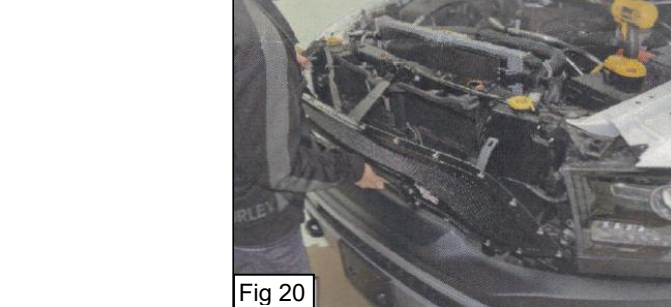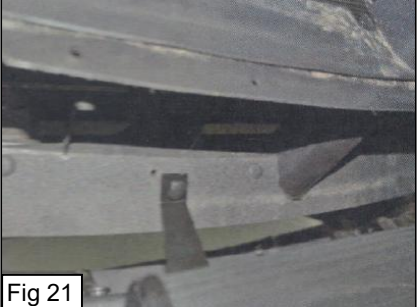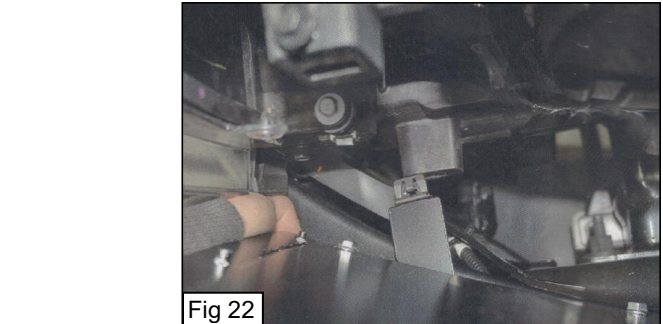
Step	Description
5	Using a socket and a long extension remove the bolt in the lower corners mounting points. You may need a Flash Light to identify these bolts. (Fig 6-8)

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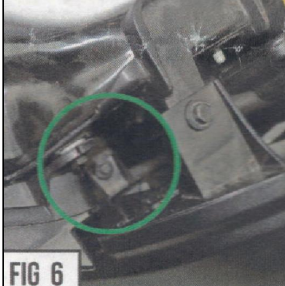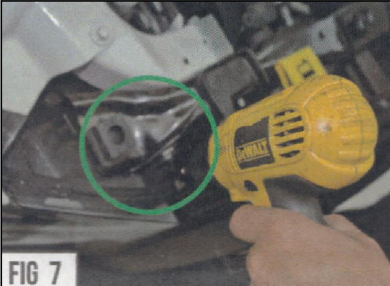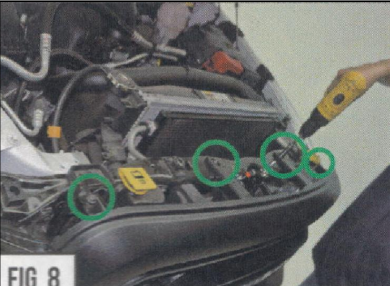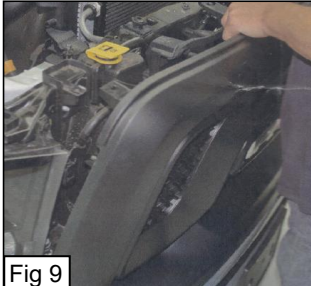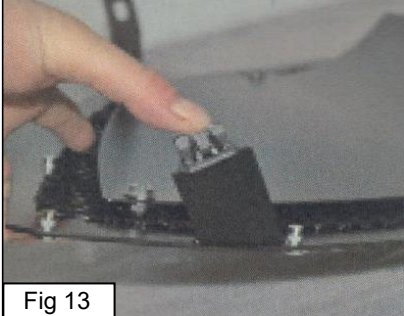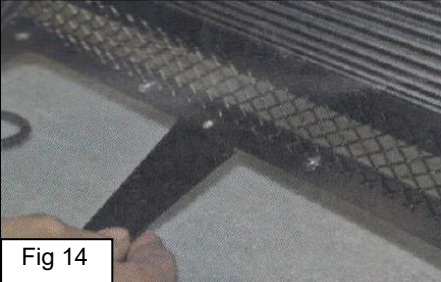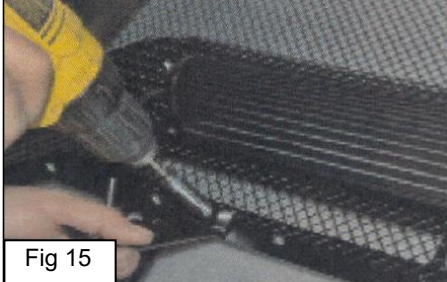| Part#	D46377M	Application	For 2015-2018 Ram Rebel 1500 Main Upper

FIG 6   FIG 7   FIG 8   Fig 9

6	With the lower corner bolts removed,move up to the (4)bolts along the top. (Fig 8-9)

7	The OEM Grille should now be removed from nose of vehicle.Set aside OEM Grille. (Fig 10-11)

Fig 10   Fig 11

8	Take the new Grille Replacement and put into place the (2) Push Retainer Clips onto the grille's pre-determined mounting tabs. (Fig 12-13)

Fig 12   Fig 13

9	Put into place the (2)Brackets and using the (2)Flange Nuts,fix the Bracket to the new grille Replacement. There are (2) threaded studs that will Properly locate them into Position. Note Figure 16 for the correct orientation. (Fig 14-16)

Fig 14   Fig 15   Fig 16

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10	Using the provided (2) Black Plastic Fasteners and press them into place through the (2) brackets pre-determined mounting holes as indicated in Figure 19. (Fig 17-19)

Fig 17

Fig 18

Fig 19

11	It is now tune to mate up and install the new Grille Replacement over and onto the nose of the vehicle. Start by aligning the black Plastic Fasteners with the holes on the vehicle's lower radiator shroud highlighted in Figure 22 and 23. (Fig 20-21)

Fig 20

Fig 21

12	Carefully put into position and align the lower corners of the new Grille Replacement so that the installed Push Retainer Clips will mate with the fastener receptacle as seen in Figure 22. Once aligned on the inside, give the grille's outside face a firm push so that the Push Retainer Clips will securely latch into place. (Fig 22-23)

Fig 22

Fig 23

13	Finally re-install OEM hardware that was removed back in step 6 and secure the new Replacement Grille in place.

14	Installation completed!!!

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