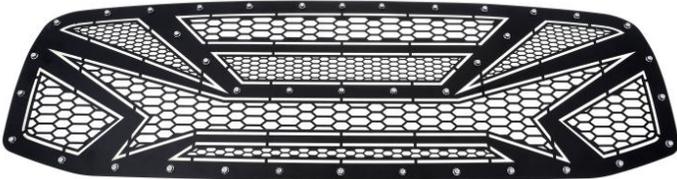


<b>Part#</b>	D45318M	<b>Application</b>	For 2006-2008 Ram 1500 / 2006-2009 Dodge Ram 2500/ 3500
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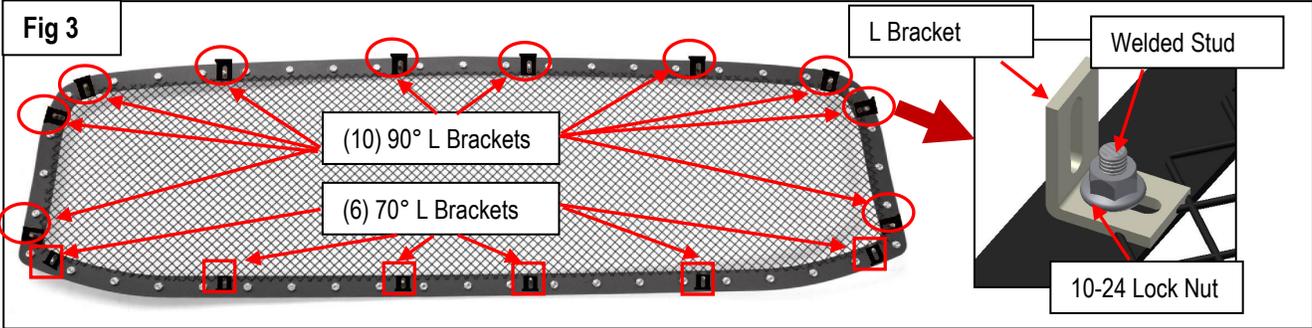
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Rivet Grille	1	Stainless Steel	#4	L Brackets	10	90°
	#2	Screws	16	10-24X1/2 "	#5	L Brackets	6	70°
	#3	Lock Nuts	32	10-24				

**Install Notes:** Overlay  Replacement  Drill  Cut

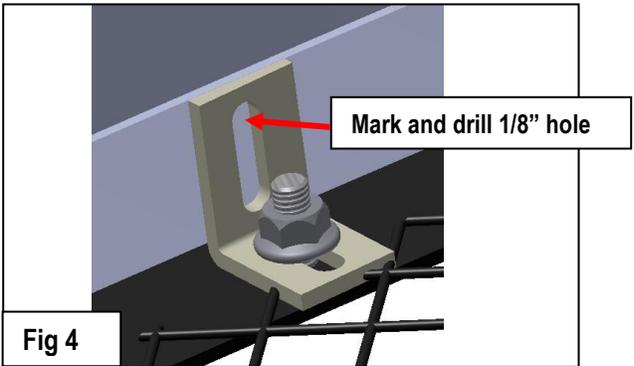
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove six 8mm nuts from the top of the factory grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench. The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts ( <b>Fig 1</b> ).	 <p style="text-align: left; margin-left: 5px;"><b>Fig 1</b></p>
3	Apply masking tape to the painted or chrome factory grille face. Use a die grinder or similar tool to cut the center cross bars from the grille, leaving a 1/4" piece on all sides ( <b>Fig 2</b> ). Clean the cut area edges.	 <p style="text-align: left; margin-left: 5px;"><b>Fig 2</b></p>
4	Attach (6) 70°L Brackets and 90°L Brackets to the welded studs on the rear of the grille with (12) lock nuts. ( <b>Fig 3</b> )	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.  
Thank you for choosing our product!

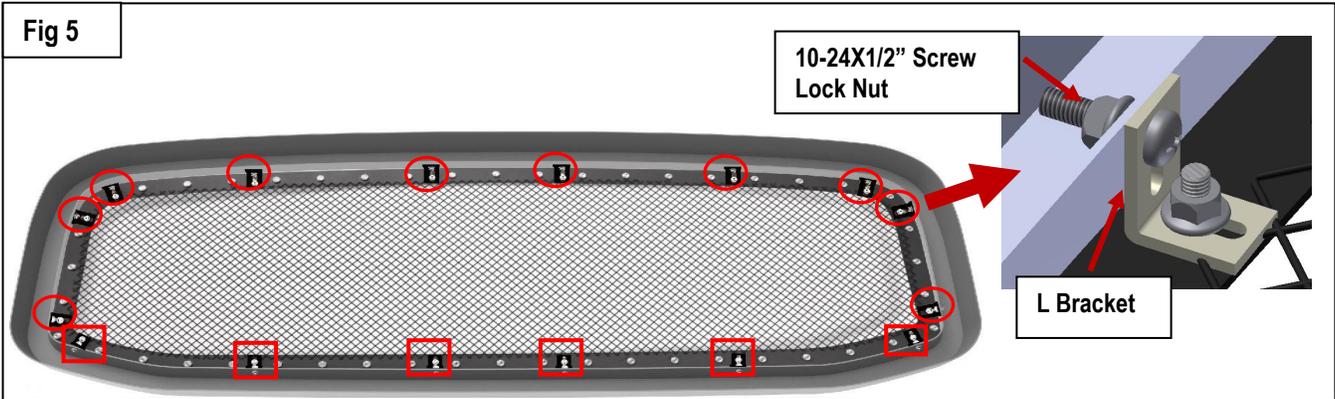
<b>Part#</b>	D45318M	<b>Application</b>	For 2006-2008 Ram 1500 / 2006-2009 Dodge Ram 2500/ 3500
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**5** Position the grille insert (with (16) installed L Brackets) onto the factory grille shell cavity. Mark and drill (16) holes on the shell according to the L brackets position, (**Fig 4**).



**6** Attach the grille insert to the drilled holes on the factory shell by using (16) 10-24 Lock Nuts and (16) 10-24X1/2" Screws through mounting hole on L brackets (**Fig 5**)



**7** Reinstall the factory grille shell with the installed grille insert to the vehicle with the fasteners removed in **Step 2**.

**8** Installation completed.

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