



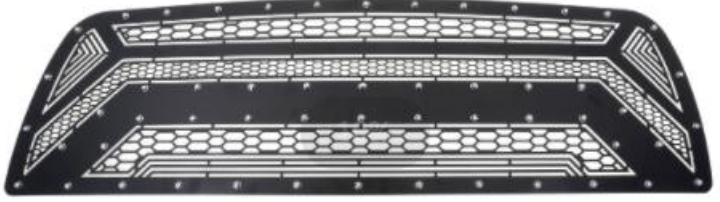
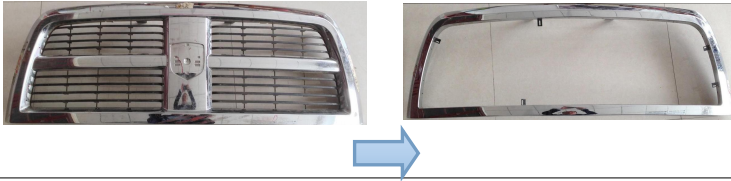
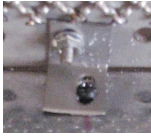
Grille Installation Instruction

Rev. 20220601

Part#	D45168N	Application	For 2010-2012 Dodge Ram 2500/3500 Only Fit Recessed Center Vertical Bar
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1#	Rivet Grille	1	Stainless steel	4#	L" Brackets	10	60°
	2#	Phillips Screws	16	#10 L=1/2"	5#	L" Brackets	4	77°
	3#	Flange Nuts	32	10#	6#	L" Brackets	2	55°

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop Hood, remove plastic shroud at the top and set fasteners aside from vehicle. This will allow access to the rear of the grille shell.	
3	Using factory instructions, remove the entire front grille shell, and then cut the middle part.(As pictured)	
4	Attach the "L"Bracket to screws on the correct position of the grille Position: 55° L" Brackets to the two sides of the top section; position 77 ° "L" brackets to the middle of the top section. Then position the 60 "L" brackets to the rest of the shell. Secure them with flange nuts. Mark location for drilling on the shell through the holes of L brackets, then drill holes on those locations.	
5	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	
6	Attach the grille to the shell by inserting the screws through the tabs of L Brackets and holes on the shell secure them with flange nuts provided.	
7	Make sure the grille is centered and tighten the fasteners.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!