

Grille Installation Instruction

Rev. 190801

For 2011-2014 Chevy Silverado 2500HD /2011-2014 Chevy Part# GR03LFI53L Application Silverado 3500HD **Part Name QTY Description** Item **Part Name QTY Description** Item **Parts List** Rivet Grille Stainless steel Drill **Install Notes: Overlay** Replacement Cut **Description** Step illustration Identify the grille & hardware with parts list. Cover the top of the front bumper with masking 1 tape to protect the finish of the bumper when removing the factory grille shell and installing the grille. Open the hood and use a flat screw driver to remove the seven retainers holding the plastic 2 shroud to vehicle and located across the top pf the radiator.(Fig 1) Use a 10mm socket wrench to remove the four 3 bolts across the top of the factory grille shell. (Fig Slightly pull on the factory grille shell to access the six metal clips holding the center of the metal clip and release it from vehicle grille shell to vehicle. Use long nose pliers to press on the center of the metal clip and release it from vehicle(Fig 3) 4 NOTE: When pressing on the center of the metal clip, at the same time slightly pull grille shell to release metal clip from vehicle. Start on one side and work your way across the opposite side of the Fig 4 grille shell, then remove grille shell from vehicle(Fig 4).

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Attach the bottom of t inserting the metal cligrille shell mounting to the bottom of the grille are fully engaged.(Fig.	ips into the same factoristics. Carefully per until the bottom me	octory bush on
6	Proceed to secure the top of the grill to previous factory grille shell mounting locations. Align grille and then tighten the four bolts at this time.		
7	Re-install the plastic shroud using the factory plastic retainers. Close the hood slowly to make sure that the grille doesn't interfere with the hood.		
8	Do periodic inspections to the installation to make sure is secure and tight.		
9	Installation completed!!!		

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