

Part#	GR03LFC75K	Application	<b>For 2016-2018 Chevrolet Silverado 1500</b>					
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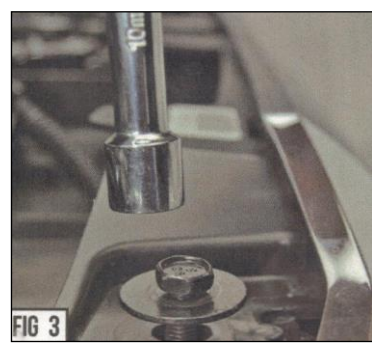
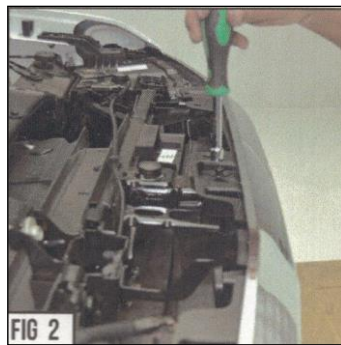
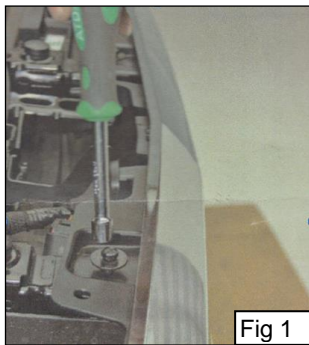
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1	Stainless steel	5	Hex Flange Nuts	6	0.19-24UNC
	2	Screws	6	8#X1"	6	Trim Paned Retainer Clips	7	
	3	Flat Nuts	6	8#	7	Large Bottom Mounting Plate	1	
	4	Flat Washers	6	ø12xø6.6x1.6				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	

2 Turn off engine and chalk tires with stop block. Open hood. Disconnect Battery.

3 Begin by removing all of the hardware that secures the factory grille to the vehicle core support. There should be the (3) 10mm bolts across the top near the front grille shell. (Fig 1-3)



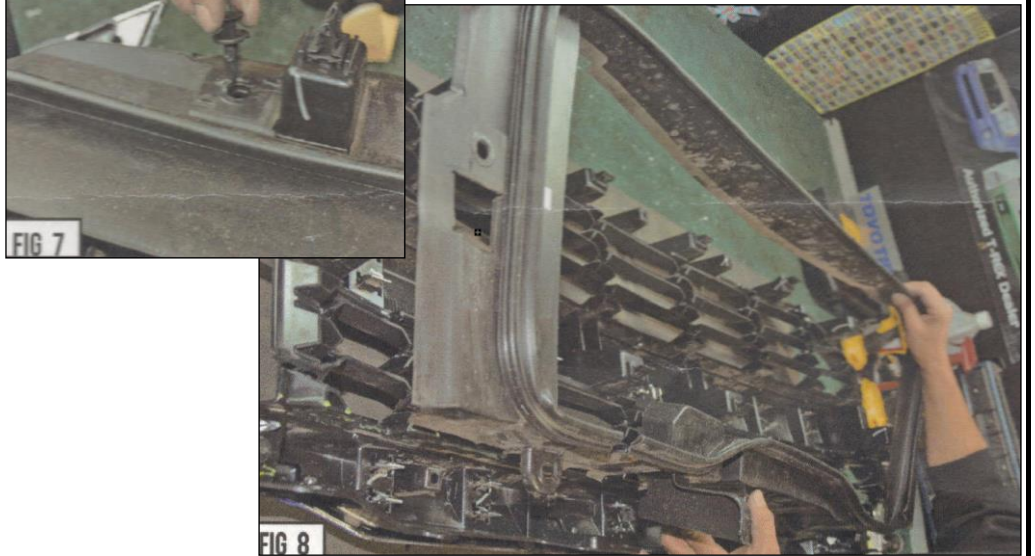
4 With the hardware removed the factory grille overlay is now ready to be un-installed off the vehicle. Using both hands, grab the very bottom corners of each side and firmly pull on both sides. This action will pull loose the clips at bottom of grill and release the grille from the grille mounts. The Grille should now be free to pull away from truck. (Fig 4-5)



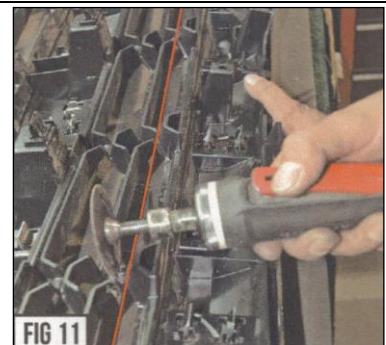
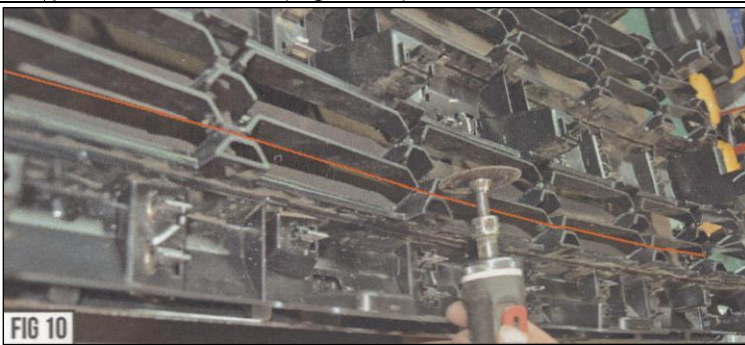
The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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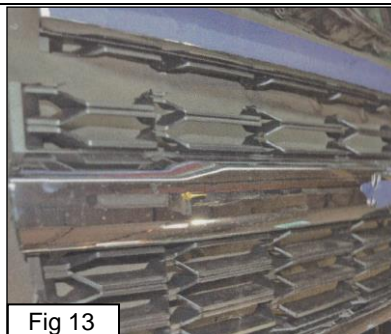
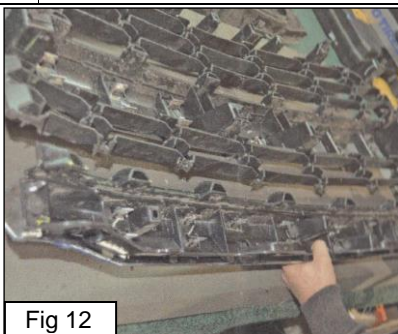
- 5 Flip the grille assembly over and place on a flat cushioned surface or foam pad to begin disassembly.
- 6 It is now time to remove the radiator induction shroud. Remove all the plastic push tabs that secures the shroud and set asides for later. (Fig 6-9)



- 7 It is now time cut into the factory grille honeycomb pattern and separate the factory grill shell to re-purpose and utilize with your new grille. Using a 90 degree cutoff wheel, zip saw, sawzall or something similar, cut along the presented red line. (Fig 10-11)



- 8 At this point, check over your work and make certain your cut reflects the images presented here. (Fig 12-14)



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9 For those that do want to feature the Chevrolet Bow tie Badge, you will need to first remove it from the factory grille. Flip it face down to access the tabs that secures the badging. From the back side, use a flat head screw driver to pry the tabs free and pop loose the badge. From the front side pull free from the factory grille. (Fig 15-17)



Fig 15

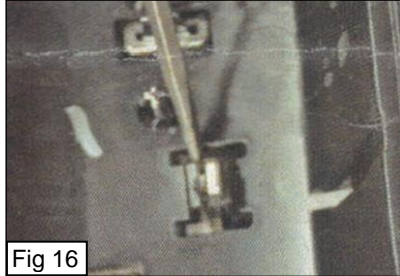


Fig 16



Fig 17

10 Position the bow tie badge and put into place over the new grille. Your new grille will have locating cutouts to accept the bow tie badge. (Fig 18-20)

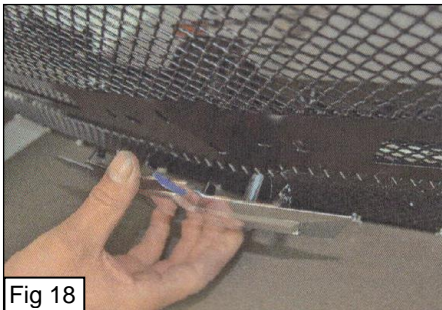


Fig 18



Fig 19

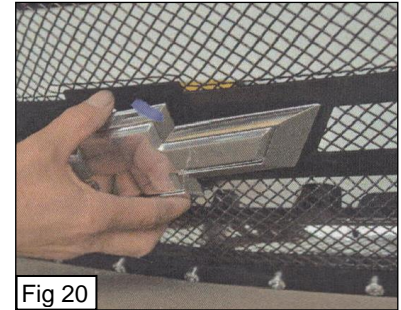


Fig 20

11 With the grille face down and the badge put into place, firmly press down and insert the provided clips onto the badge's tabs. (Fig 21-23)

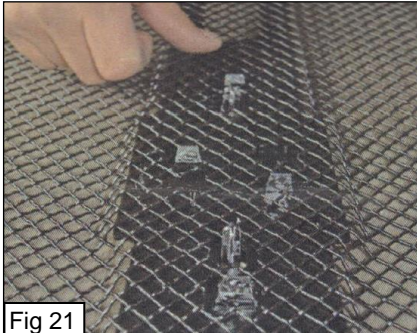


Fig 21



Fig 22

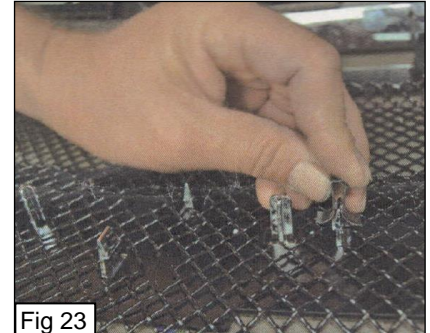


Fig 23

12 It is now time to mate the grille to the factory shell piece. This is the most critical step of the installation. It is advised to have a friend or helper hold the individual parts. Carefully align the grille so that it sits evenly aligned with the shell. (Fig 24-25)

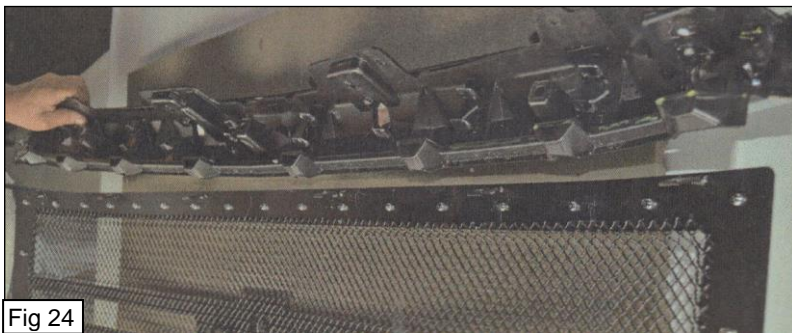


Fig 24

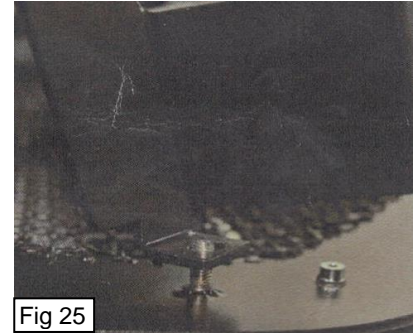
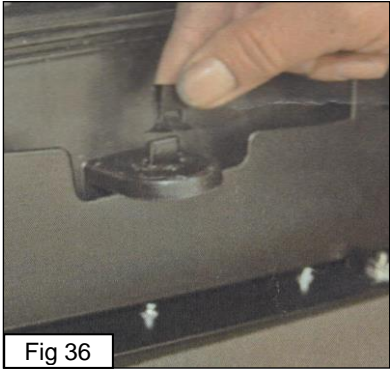
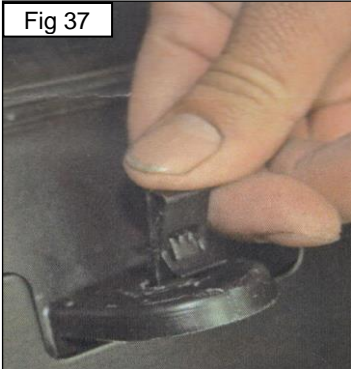
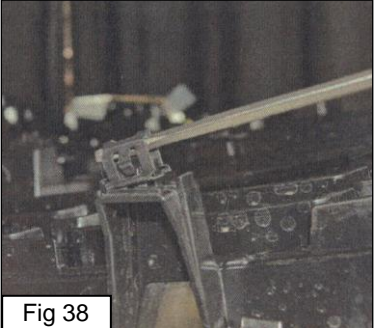
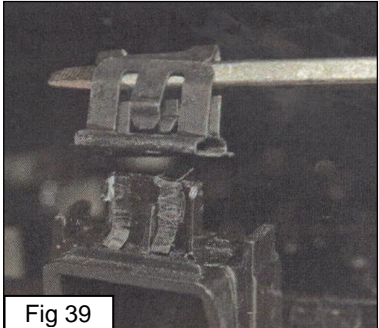
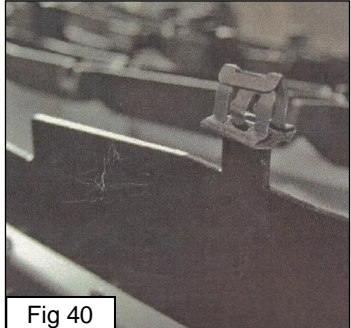
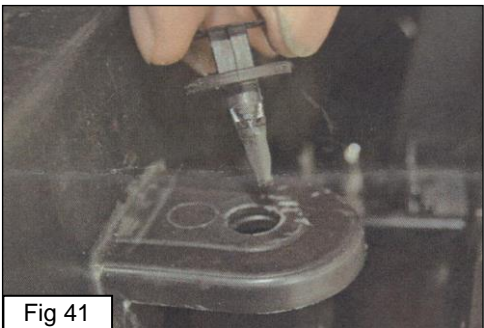
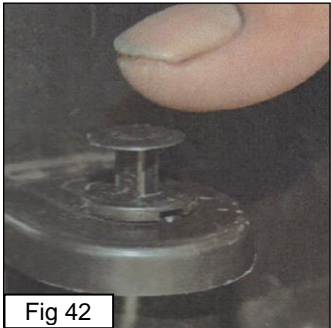


Fig 25

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13	With your grille alignment placed and finalized, use the Grilles mounting tabs to determine your drill holes. (Fig 26-27)		
14	Using the provided screws,fasten and secure the grille to the factory shell piece. (Fig 28)		
<div style="display: flex; justify-content: space-around;"> <div data-bbox="108 421 699 730"> <p>Fig 26</p> </div> <div data-bbox="722 421 1094 730"> <p>Fig 27</p> </div> <div data-bbox="1118 421 1490 730"> <p>Fig 28</p> </div> </div>			
15	Place the provided lower mounting plate and rest the mounting tabs over the pre placed threaded studs. (Fig 29-30)		
<div style="display: flex; justify-content: space-around;"> <div data-bbox="209 801 817 1106"> <p>Fig 29</p> </div> <div data-bbox="940 801 1308 1106"> <p>Fig 30</p> </div> </div>			
16	Using a wrench or rout driver, tighten the (6)provided 10mm nuts down to secure the lower mounting plate to the new grille. Double check your work and make sure everything is good and tight. (Fig 31-32)		
<div style="display: flex; justify-content: space-around;"> <div data-bbox="328 1193 643 1525"> <p>Fig 31</p> </div> <div data-bbox="833 1193 1163 1525"> <p>Fig 32</p> </div> </div>			
17	Take the radiator induction shroud that was set aside earlier and align it over your new grille assembly.Line up the tabs and set it down in place. (Fig 33-35)		
<div style="display: flex; justify-content: space-around;"> <div data-bbox="108 1612 836 1933"> <p>Fig 33</p> </div> <div data-bbox="855 1612 1257 1933"> <p>Fig 34</p> </div> <div data-bbox="1281 1612 1501 1933"> <p>Fig 35</p> </div> </div>			

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18	Using the provided push clips, firmly press them down so that they latch onto the lower mounting plate and secures the radiator induction shroud. (Fig 36-37)		
 <p data-bbox="320 719 427 745">Fig 36</p>		 <p data-bbox="892 389 999 416">Fig 37</p>	
19	Remove all the fastener clips from the factory grille that was cut off from the shell. (Fig 38-39)		
20	Re-use the grille mounting fastener clips and place them along the larger higher post tabs. Press them down so they sit securely on the tabs. (Fig 40)		
 <p data-bbox="158 1189 264 1216">Fig 38</p>		 <p data-bbox="633 1189 740 1216">Fig 39</p>	 <p data-bbox="1096 1189 1203 1216">Fig 40</p>
21	Re-using the plastic push tabs that were set aside during the grille disassembly, re-insert them into their mounting points which will fully secure the radiator induction shroud to the factory grille shell and complete grille assembly. (Fig 41-42)		
 <p data-bbox="304 1603 411 1630">Fig 41</p>		 <p data-bbox="956 1603 1062 1630">Fig 42</p>	
22	Check over your work for hardware tightness and visual inspection. Re-install the grille assembly in the reverse order that it was removed from the vehicle.		
23	At this point you want to look over your work and examine the gap alignments around all edges and in between the new grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can remove grille and loosen the hardware mounts and shift side to side or up&dwn to achieve proper look.		

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