

Part#	GR03	BLFC57H	Applicati	on	For 2015-20)18 Ch	evy Colorado No	ot For Z	ZR2
	Item	Part N	lame	QTY	Description	ltem	Part Name	QTY	Description
	1	Mesh Grille		1	Stainless steel	9	U-Nuts	2	
	2	Grille Mount Top Plate		1		10	Long U-Nuts	10	
	3	Front Mounting Brackets		1		11	Hex Head Bolts	4	1/4-20UNCX3/4
Parts List	: 4	Front Mounting Brackets		1		12	Serrated Nuts	4	1/4-20UNC
	5	Support Tab Brackets		1		13	Serrated Nuts	8	10#-24UNC
	6	Support Tab Brackets		1		14	Flat Washers	4	16X6.5X1
	7	Self Tapping	Screws	10	8#X3/4"	15	Flat Push Nuts	2	
	8	Self Tapping	Screws	2	8#X1.25"				
Install No	tes: O	verlay 🛛 🛛	Replac	ement	t 🗸 Dri		Cut ×		
Step		Des	cription				illustratio	n	
2	Turn off anaine and shalk tirgs with stap black. Onen black								
3	Turn off engine and chalk tires with stop block . Open Hood. Layout and assemble your Grille Kit. First, you will need to fit the Grille Mount Top Plate to the grille's inner lip								
4	Now you are ready to move onto the removal of vehicle's front humper fascia Start under the nose of the								
FIG 1									
		(FIG 2		We all	FIG 3		X MI
5	Remove	(10) screws	to loosen ar	nd rem	ove wheel well	fender li	iner.		



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6	In the front wheel well peel back the fender liner to access the (3) 7mm bolts that fix lower bumper to front fender. Bolts can be located inside and behind fender liner. Loosen and remove nuts.							
7	Disconnect plugs to for	og lights for both	driver and passe	enger sides of vehicle.				
FIG 4		FIG 5						
8	Remove (2) bolts loo behind and undernea so grab a flash light inside a small dark p mm socket, long exte	ath. These may and locate the lastic shell with	be tricky to find m way up deep hole for your 10	FIG 8				
9	Remove (6) screws secures upper grille s		that hangs and	FIG 9				

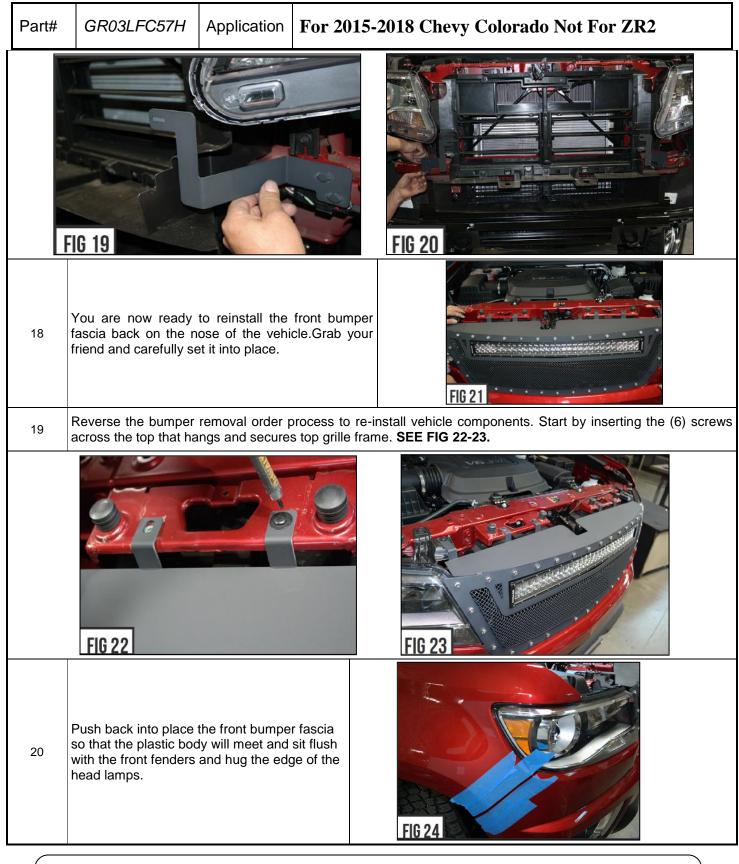


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10	For this next step, it may be advised to enlist a friend to help pull and remove the front bumper fascia from the rest of the vehicle. It should now be easily freed and loose. You may need to firmly pop free the tabs near the headlights that secure the front fascia to the fenders. $\begin{bmatrix} F & F & F & F \\ F & F & F & F \\ F & F &$					
11	and carefully pry in t	o release (10) p	oved and set down on a flat cushioned surface, use a flat head screwdriver plastic tabs that holds the grille in place and secured to the front bumper d now be free and set aside. SEE FIG 11-14.			
	FIG 11 FIG 13		<image/>			
12	Take assembled grill plastic tabs aligning v		ace over the (10)			



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13	Use (10) Long U-nut find it easier to pry op screwdriver to slide ov	en U-Nut with a		FIG 16	
14	Insert provided screw using Phillips head so tighten grille replacem important to "marry" th to the bumper fascia s gaps or overlaps visib	rewdriver,screw nent to front burn ne grille seamles so that you can	y down and oper fascia. It is ssly and tightly eliminate any	FIG 17	
15	Attach grille support tab brackets to inside grille lip studs and tighten using provided hardware.				
16	Slip on long U-nuts o brackets that were ju grille.			FIG 18	
17	Take the supplied front mounting brackets, identify drivers side and passengers side and secure to factory bumper support tab using provided hardware. Vehicle Mounting tab locations are found just below headlight units. Slip on long U-Nuts over the end of the front mounting brackets. SEE FIG 19-20.				







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21	In the front wheel wel to fix the 7mm bolts bumper to front fende liner loose incase needed.	s that secure t er. For now leav	the lower ve fender			
22	Move to the front nose of vehicle and with the (2) bolts previously removed. Re-insert and tighten the (2) bolts located in lower bumper opening behind and underneath. These may be tricky to find so grab a flash light and locate them way up deep inside a small dark plastic shell with hole for your 10 mm socket, long extension, and swivel.					
23	Locate the tabs behind the grille mesh in the lower corners (where you previously installed the U-Nuts mounting plate onto the support tab bracket). Use the long screws found in your provided hardware kit and run the down fairly tight. SEE FIG 27-28.					
FIG 27	0 27 FIG 28					
24	Plug in the Fog light electrical connection. SEE FIG 29.					
25	Under the nose of the vehicle, insert the (6) screws to reattach the exterior bottom bumper fascia component to the vehicle's underbody. SEE FIG 30.					
26	Insert screws back into fender liner. SEE FIG 31.					



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	FIG 30		
27	the new Grille and the inspection. Finally cor	e vehicle compon nfirm grille is tigh	ur work and examine the gap alignments around all edges and in between nents and body lines. Carefully close the hood for a complete visual nt and secure. Check over all vehicle hardware to proper tightness. Install u can loosen the hardware mounts and shift side to side or up&down to
28	Installation completed	1!!!	