Part#	*GR03LFC57D*	Application	**For 2016-2018 Chevy Silverado 1500 Main Upper**

	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Rivet Grille	1	Stainless steel	5	Hex Flange Nuts	10	0.19-24UNC
	2	Screws	6	8#X1"	6	Trim Paned Retainer Clips	7	
	3	Flat Nuts	6	8#	7	Large Bottom Mounting Plate	1	
	4	Flat Washers	10	ø12xø6.6x1.6	8	Mounting Bracket	2	

Install Notes: Overlay ☒   **Replacement** √   **Drill** √   **Cut** √

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Remove the LED lights and hardware from box. **NOTE: Please use RIGID INDUSTRIES E-SERIES MIDNIGHT EDITION.**	OEM Mounting Bracket
3	Replace the OEM mounting bracket with the supplied ones.	Mounting Bracket

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

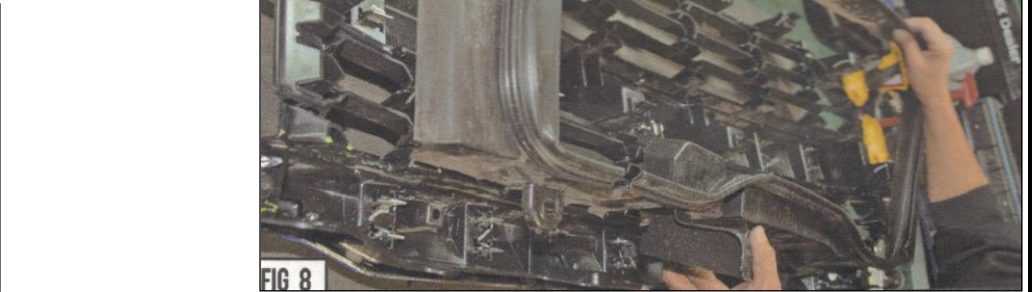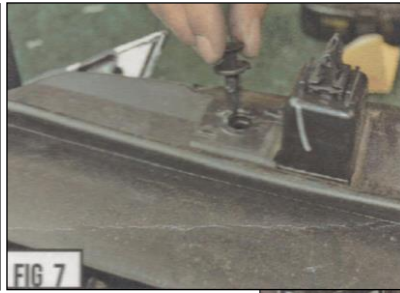| Part#	*GR03LFC57D*	Application	**For 2016-2018 Chevy Silverado 1500 Main Upper**

4	Attach LED lights as shown, and tighten the fasteners.

Slide Bolt

Kep Nut & Flat Washer

5	Turn off engine and chalk tires with stop block. Open hood. Disconnect Battery.

6	Begin by removing all of the hardware that secures the factory grille to the vehicle core support. There should be the (3) 10mm bolts across the top near the front grille shell. (Fig 1-3)

Fig 1 FIG 2 FIG 3

7	With the hardware removed the factory grille overlay is now ready to be un-installed off the vehicle. Using both hands, grab the very bottom corners of each side and firmly pull on both sides. This action will pull loose the clips at bottom of grill and release the grille from the grille mounts. The Grille should now be free to pull away from truck. (Fig 4-5)

FIG 4 FIG 5

8	Flip the grille assembly over and place ors a flat cushioned surface or foam pad to begin disassembly.

9	It is now time to remove the radiator induction shroud. Remove all the plastic push tabs that secures the shroud and set asides for later. (Fig 6-9)

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Part#	GR03LFC57D	Application	**For 2016-2018 Chevy Silverado 1500 Main Upper**

FIG 6

FIG 7

FIG 9

FIG 8

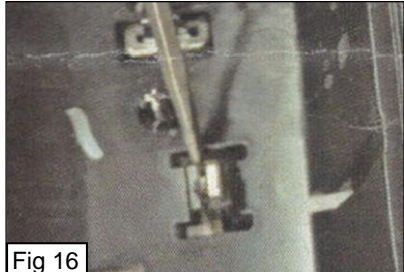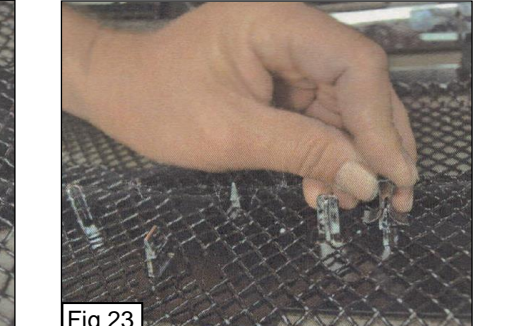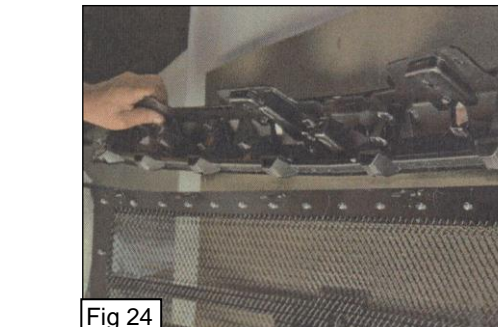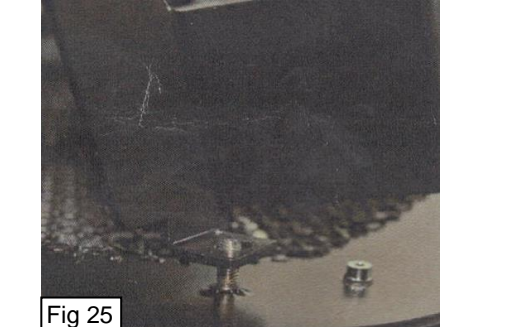| 10	It is now time cut into the factory grille honeycomb pattrn and separate the factory grill shell to re-purpose and utilize with your new grille. Using a 90 degree cutoff wheel, zip saw, sawzall or something similar, cut along the presented red line. (Fig 10-11)

FIG 10

FIG 11
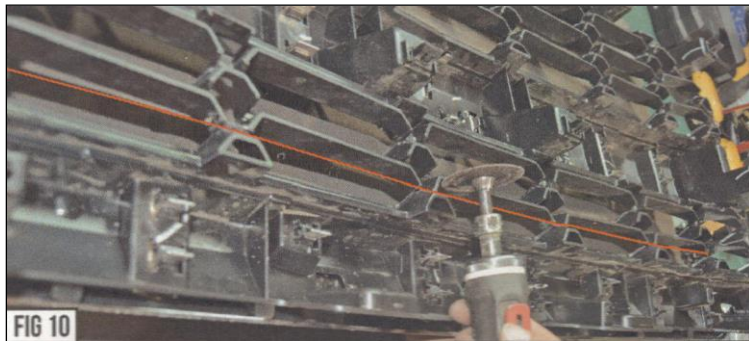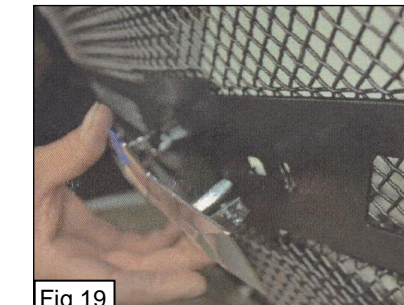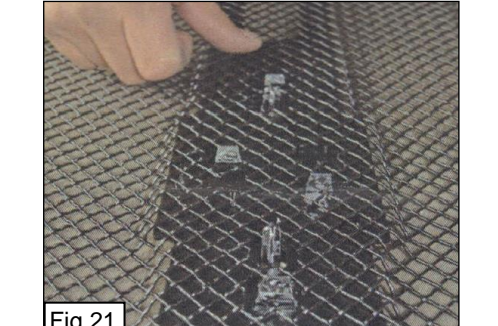
11	At this point, check over your work and make certain your cut reflects the images presented here. (Fig 12-14)

Fig 12

Fig 13

Fig 14
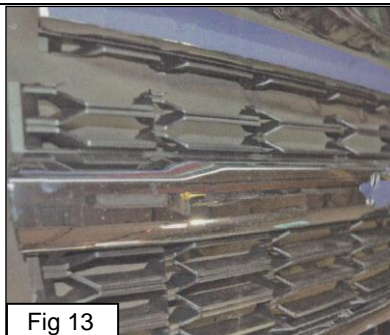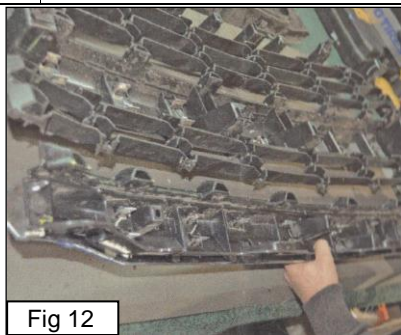
12	For those that do want to feature the Chevrolet Bow tie Badge,you will reed to first remove it from the factory grille. Flip it face down to access the tabs that secures the badging.From the back side,use a flat head screw driver to pry the tabs free and pop loose the badge. From the front side pull free from the factory grille. (Fig 15-17)

Part#	GR03LFC57D	Application	**For 2016-2018 Chevy Silverado 1500 Main Upper**

Fig 15

Fig 16

Fig 17

13	Position the bow tie badge and put into place over the new grill. Your new grille will have locating cutouts to accept the bow tie badge. (Fig 18-20)

Fig 18

Fig 19

Fig 20

14	With the grille face down and the badge put into place，firmly press down and insert the provided clips onto the badge's tabs. (Fig 21-23)

Fig 21

Fig 22

Fig 23

15	It is now time to mate the grille to the factory shell piece. This is the most critical step of the installation. It is advised to have a friend or helper hold the individual parts. Carefully align the grille so that it sits evenly aligned with the shell. (Fig 24-25)

Fig 24

Fig 25

16	With your grille alignment placed and finalized, use the Grilles mounting tabs to determine your drill holes. (Fig 26-27)
17	Using the provided screws, fasten and secure the grille to the factory shell piece. (Fig 28)

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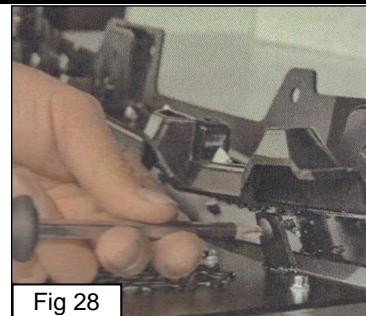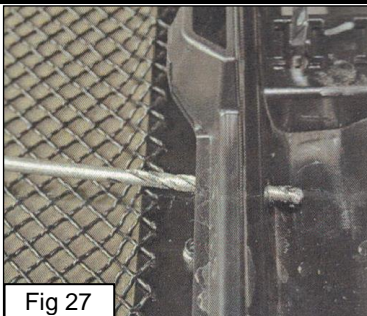| Part#	GR03LFC57D	Application	For 2016-2018 Chevy Silverado 1500 Main Upper

Fig 26

Fig 27

Fig 28

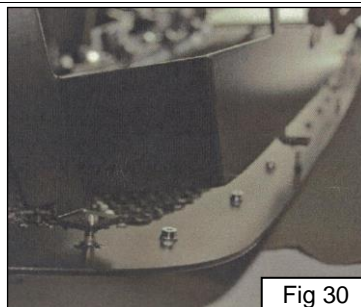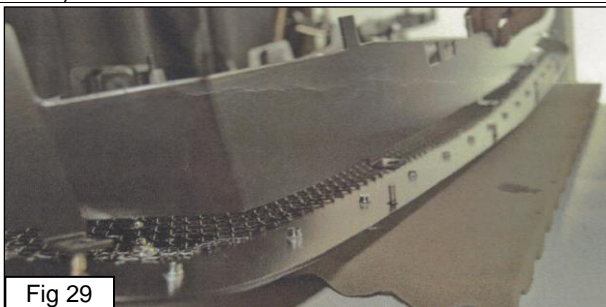| 18	Place the provided lower mounting plate and rest the mounting tabs over the pre placed threaded studs. (Fig 29-30)

Fig 29

Fig 30

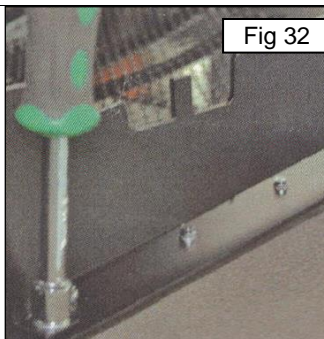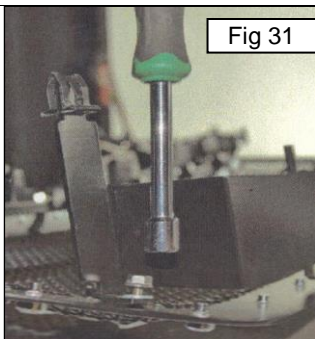| 19	Using a wrench or rout driver, tighten the (6)provided 10mm nuts down to secure the lower mounting plate to the new grille. Double check your work and make sure everything is good and tight. (Fig 31-32)

Fig 31

Fig 32

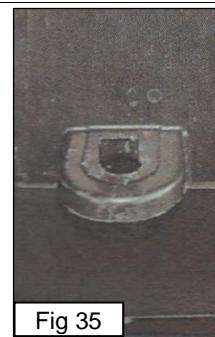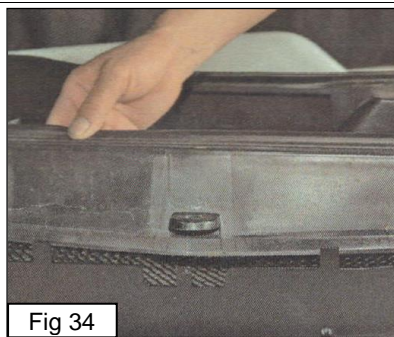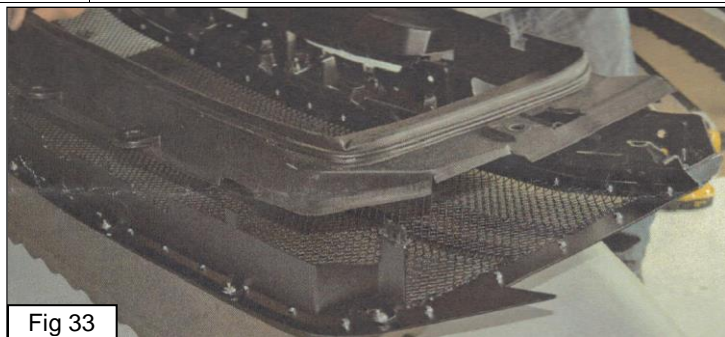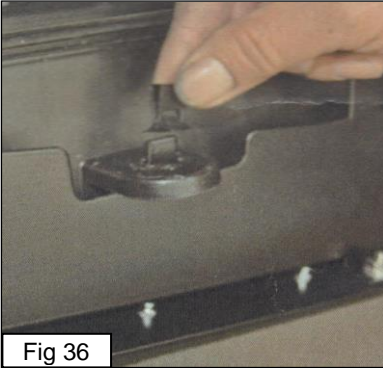| 20	Take the radiator induction shroud that was set aside earlier and align it over your new grille assembly. Line up the tabs and set it down in place. (Fig 33-35)
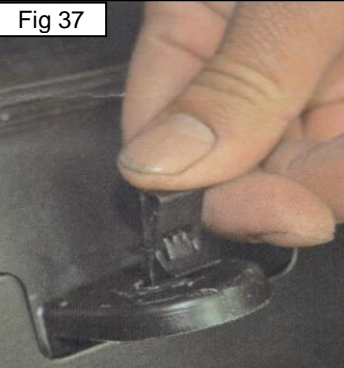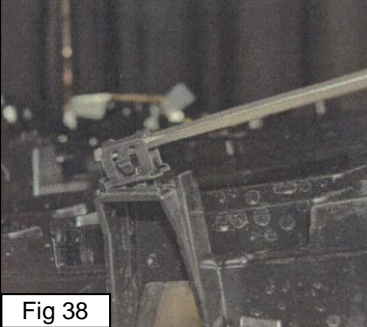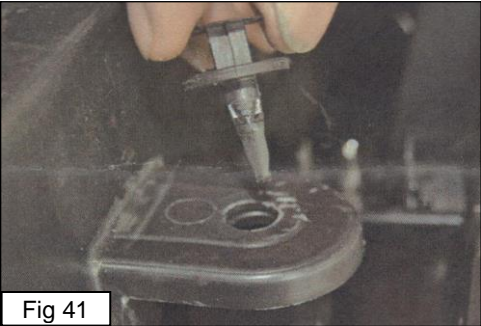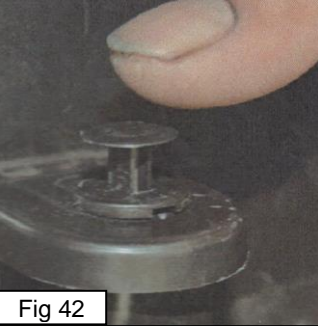
Fig 33

Fig 34

Fig 35

21	Using the provided push clips, firmly press them down so that they latch onto the lower mounting plate and secures the radiator induction shroud. (Fig 36-37)

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We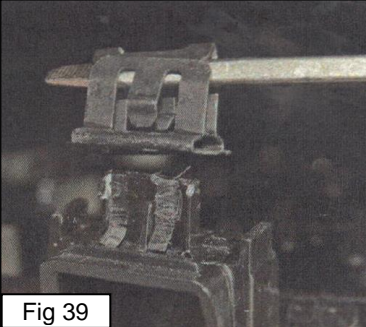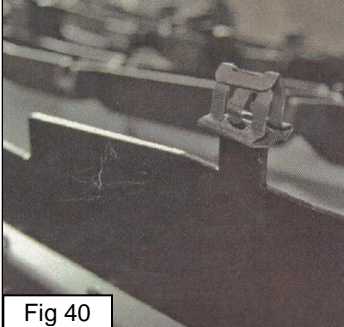 strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	*GR03LFC57D*	Application	**For 2016-2018 Chevy Silverado 1500 Main Upper**

Fig 36

Fig 37

22	Remove all the fastener clips from the factory grille that was cut off from the shell. (Fig 38-39)
23	Re-use the grille mounting fastener clips and place them along the larger higher post tabs. Press them down so they sit securely on the tabs. (Fig 40)

Fig 38

Fig 39

Fig 40

24	Re-using the plastic push tabs that were set aside during the grille disassembly, re-insert them into their mounting points which will fully secure the radiator induction shroud to the factory grille shell and complete grille assembly. (Fig 41-42)

Fig 41

Fig 42

25	Check over your work for hardware tightness and visual inspection. Re-install the grille assembly in the reverse order that it was removed from the vehicle.
26	At this point you want to look over your work and examine the gap alignments around all edges and in between the new grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can remove grille and loosen the hardware mounts and shift side to side or up&dpwn to achieve proper look.

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