AUT	TO PARTS SPECIALIST			Grille Installation Instruction					Rev. 190901	
Part#	GR03LEA80H		Application		For 2015-2019 Chevy 2500HD / 2015-2019 Chevy 3500HD					
Parts Li	Item Part I		Name QTY		Description	Item	Part Name	QTY	Description	
	1	1 Rivet Grille		2		4	Phillips Screws	20	10-24x1"	
	2	" L " Brackets		10	85°	5	Flange Nuts	40	10-24	
	3 " L " Brackets			7	81°	6	" L " Brackets(Shorter)	3	81°	
Install N	lotes: O	verlay	× Re	placem	ent 🗸 I	Drill	\checkmark Cut \times			
Step		cription			illustration					
1	Identify the grille & hardware with parts list.									
2	Pop Hood, remove plastic shroud at the top and set fasteners aside									
3	Optional: Using factory instructions, remove the entire front grille shell.									
4	Attach L Brackets to the screws on the grille, secure them with flange nuts									
5	Position the grille onto grille shell cavity .									
6	Mark locations for drilling on the shell thought the other hole on the "L" brackets, then remove the brackets and drill holes on the these locations.									
7	Attach the grille to the shell by inserting the screws through the holes of L Brackets and the holes on the shell, and then secure them with flange nuts provided .									
8	Make sure the grille is centered and tighten the fasteners.									
9	Reinstall the plastic shroud with the fasteners removed in Step 2.									
10	Installation completed!!!									

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during

installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!