



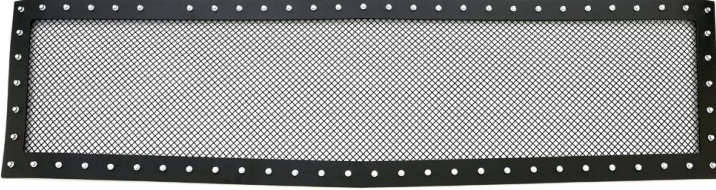


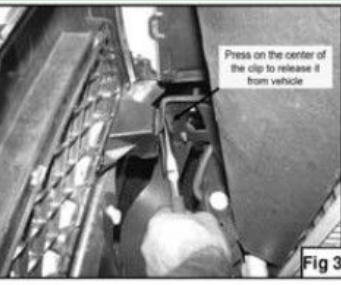
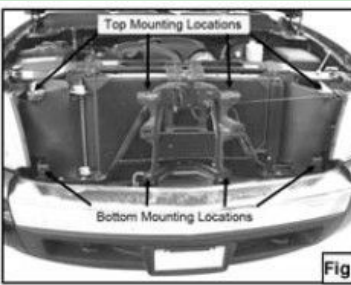
# Grille Installation Instruction

Rev. 121110

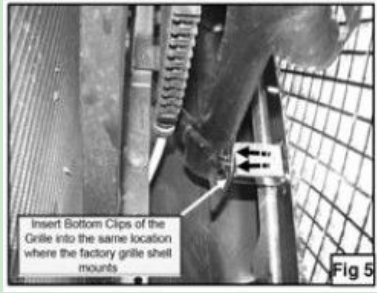
Part#	GR03LEA59H	Application	2007-2010 Chevy Silverado 2500HD/3500HD Main Upper					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1		5	Nuts	4	1/4"
	2	Top Mounting Plate	1		6	Washers	4	Φ 25.4X Φ 7.4X2
	3	Washers	13	Φ 16X Φ 6.5X1	7	Left L-Brackets	2	
	4	Lock-Nuts	13	10#	8	Right L-Brackets	2	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Cover the top of the front bumper with masking tape to protect the finish of the bumper when removing the factory grille shell and installing the grille.	
2	Open the hood and use a flat screw driver to remove the seven retainers holding the plastic shroud to vehicle and located across the top of the radiator.(Fig 1)	
3	Use a 10mm socket wrench to remove the four bolts across the top of the factory grille shell.(Fig 2)	
4	Slightly pull on the factory grille shell to access the six metal clips holding the center of the metal clip and release it from vehicle grille shell to vehicle. Use long nose pliers to press on the center of the metal clip and release it from vehicle(Fig 3) <b>NOTE:</b> When pressing on the center of the metal clip, at the same time slightly pull grille shell to release metal clip from vehicle. Start on one side and work your way across the opposite side of the grille shell, then remove grille shell from vehicle(Fig 4).	 

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Attach the bottom of the grille to vehicle by inserting the metal clips into the same factory grille shell mounting locations. Carefully push on the bottom of the grille until the bottom metal clips are fully engaged. <b>(Fig 4 &amp; 5)</b>		
6	Proceed to secure the top of the grill to previous factory grille shell mounting locations. Align grille and then tighten the four bolts at this time.	N/A	
7	Re-install the plastic shroud using the factory plastic retainers. Close the hood slowly to make sure that the grille doesn't interfere with the hood.	N/A	
8	Do periodic inspections to the installation to make sure is secure and tight.	N/A	
9	Center the grille into the grille opening. The bottom tabs slide into the slots on the lower edge of the bumper. Tuck the outer top plate mounting tabs behind the factory bumper cover mounting tabs. Place a pop clip through the plastic and top plate of grille. Install the factory 10mm bolts to secure the top plate to the core support.	N/A	
10	Installation completed!!!	N/A	

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