



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 200801

|              |            |                                                                                                                                                                                                                                           |
|--------------|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Part#</b> | GR03HGI44J | For 2003-2006 Chevy Silverado 1500 / 2500 HD / 3500 / 1500 HD / 2003-2004 Chevy Silverado 2500 / 2007-2007 Chevy Silverado 1500 Classic Style/ 2500 HD Classic Style/ 3500 Classic Style/ 2002-2006 Chevy Avalanche Without Body Cladding |
|--------------|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

| <b>Parts List</b> | Item | Part Name           | QTY | Description     | Item | Part Name        | QTY | Description |
|-------------------|------|---------------------|-----|-----------------|------|------------------|-----|-------------|
|                   | 1    | Right Billet Grille | 4   | Stainless steel | 5    | Flat Washers     | 4   | 1/4"        |
|                   | 2    | Hex Bolts           | 4   | 1/4"-20x3/4"    | 6    | Lock Washers     | 4   | 1/4"        |
|                   | 3    | Nuts                | 4   | 1/4"-20         | 7    | "Z" Bracket Tabs | 2   | /           |
|                   | 4    | Counter Sunk Screws | 6   | 8#x3/4"         | 8    | Speed Clips      | 6   | 8#          |

**Install Notes:** Overlay  Replacement  Drill  Cut

| Step                                                                                                                                                                                                                                                                                                                                                       | Description                                                                                                                                                                                                                                                                                       | illustration                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| 1                                                                                                                                                                                                                                                                                                                                                          | Identify the grille & hardware with parts list.                                                                                                                                                                                                                                                   |                                                                                                                                     |
| <p>Start with the upper section. Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.</p> |                                                                                                                                                                                                                                                                                                   |                                                                                                                                     |
| 2                                                                                                                                                                                                                                                                                                                                                          | Attach the Z brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.                                                                                                                                                                                 | <p style="text-align: right;">Z bracket</p> <p style="text-align: center;">Fasten with hex bolt, flat washer &amp; nut</p>          |
| 3                                                                                                                                                                                                                                                                                                                                                          | Center the billet insert behind the bumper opening. The insert is long enough to cover both openings in the bumper. Align the mounting clips to the factory holes on top of the bumper. Fasten them using the hardware provided. Make sure the insert is centered and then tighten the fasteners. | <p style="text-align: center;">Fasten the grille to the factory hole on top of the bumper with hex bolt, flat washer &amp; nut.</p> |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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|       |            | Continue to the lower section. Center the billet grille into the opening of the factory grille shell. You need mark and drill six holes. Place the screw to the holes on the front of the grille. Be sure the screws are through the OEM grille shell. |
|       |            | Secure billet grille using the speed clip from the back side of the OEM grille shell.                                                                                                                                                                  |
|       |            | Make sure the billet grille is centered and tighten the fasteners.                                                                                                                                                                                     |
|       |            | Reinstall the black plastic cover which was removed in step 2.                                                                                                                                                                                         |
| 4     |            | Installation completed!!!                                                                                                                                                                                                                              |

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