


Part#	GR03HGH68A	Application	2006-2011 Chevy HHR Not For SS and SS Panel model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	5	Fully Threaded Studs	5	1 1/4"
	2	Kep Nuts	5		6	Truss Head Tapping Screws	3	8#
	3	U-Clip Nuts	5		7	Powder Coated Brackets	3	
	4	Screws	2	8# x 2"	8	Flange Bracket w/ 1/2" Offset Hole	2	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the upper section. Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Loosely attach the powder coated brackets to the upper mounting points in the factory opening using the #8 screws and U-nuts. Do not fully tighten as some adjustment may be necessary.	
4	Secure the fully threaded studs to the backside of the billet grille.	
5	Place the billet grille into the factory grille opening. The two lower fully threaded studs go directly through factory mounting points. The three upper fully threaded studs mount to the powder coated brackets.	
6	Center the billet grille into the opening and note the location of the powder coated brackets. Remove the billet grille and secure the powder coated brackets to the vehicle.	
7	Place the billet grille into the factory opening, making sure that it is centered. Attach the k-lock nuts to the fully threaded studs.	
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	Move on to the lower section. Test fit the grille in place. Slide a u-nut onto both flange brackets. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.		
10	Secure billet grille using the Screws from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
11	Reinstall the black plastic cover which was removed in step 2.		
12	Installation completed!!!		

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