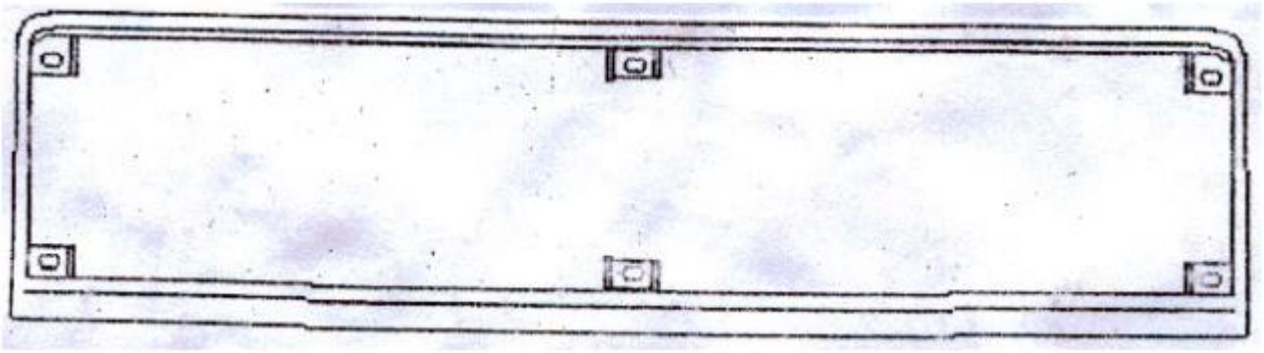
Grille Installation Instruction

Rev. 190101

Part#	*GR03HFJ04A/H*	*Application*	**For 1986-1990 Chevy Caprice**

	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Aluminum	3	Screws	8	8×3/4″
	2	Clip Nuts	8	8#				

Install Notes: Overlay [×] **Replacement** [√] **Drill** [√] **Cut** [√]

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from vehicle. Use a die grinder or an alterative tool to cut the inner grille work out. Make your cuts close to the inner edge (where the bars are molded to the main grille).Do not cut the six mounting tabs use to secure the grille to the vehicle. File or sand any youth edges smooth. When finished the grille should look like the diagram below. The shadowed area illustrates what material needs to be removed.	
		
3	Center the billet insert in the grille. The very bottom bar is a little shorter(about 1/4″)on each end. This will help clear the inside radius of the factory grille in the bottom corners. Hold the billet insert firmly in place; Mark each mounting tab hole to the grille shell. Drill a 1/8″ hole at each mark. Secure the billet insert to the shell using the #8 screws and flat nuts. Before fasting the billet, a light coat of matt black spray paint can be applied to the inner area of the factory grille to hide the sanded and cut areas.	
4	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
5	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!