


Part#	GR03HFJ03 S	Application	91~96 Chevy Caprice - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Screws	4	8x3/4"
	2	Two-Hole Tabs	4		6	Hex Bolts	4	1/4" -20x3/4"
	3	Tabs	4		7	Kepr Nuts	4	1/4" -20
	4	Clip Nuts	4	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille from the car by taking out the seven screws around the perimeter of the air intake area.	
3	With a hack saw blade and handle, carefully cut out the egg crate section leaving about a 1/16" on the outside ring and the seven mounting tabs on the inside of the ring.	
4	Sand the inside perimeter of the ring smooth starting with 80 grit sandpaper and switching to 150 or 220 grit.	
5	Mask and paint the sanded area with satin black or black texture coat.	
6	Center the billet grille in the finished ring with the face of the bars flush with the front edge of the ring.	
7	With the nuts and bolts provided in the instruction kit, attach the two holed tabs to the outside of the welded tabs on the grille with the nuts towards the inside of the grille.	
8	Mark and drill the shell with a 3/16" drill bit.	
9	Remove the two holed tabs from the billet grille and attach them to the grille ring with the screws and clips provided(point the end of the screw towards the outside of the shell)	
10	Reinstall the grille ring in the car with the seven factory screws.	
11	Place the billet grille in the factory ring and attach with the nuts and bolts(the top two mounting tabs need to have the 3/4" x 3/4" shims between them and the welded grille tabs.)	
12	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!