




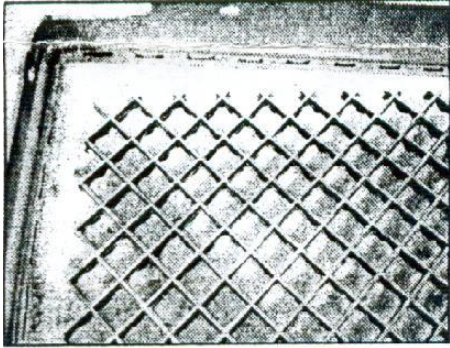
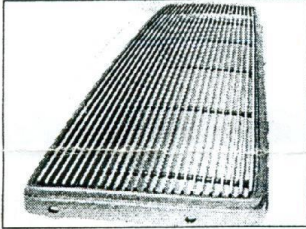
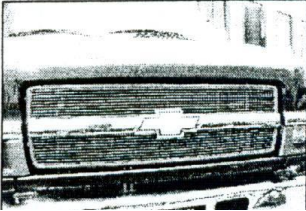
# Grille Installation Instruction

Rev. 180501

Part#	GR03HFH17A/H	Application	For 2003-2009 Chevy Kodiak C4500 / C5500 For / C6500 For Upgrade Model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Machine Screws	2	6-32x1.5 "
	2	Phillips Screws	8	#8x3/4"	5	Flange Brackets	2	2"
	3	Flat Nuts	8	#8	6	U- Nuts	2	#8

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle. Remove the chrome crossbar from the grille. At this time the grille mesh may be cut from the opening. Make your cuts on the inside edge; where the mesh meets the outer perimeter of the opening. The picture shows the mesh cut from the outer shell. Do not cut too close to the inner edge of the opening. The billets will rest inside the inner edge when installed.	  
3	Center the billet into the opening of the grille shell. Hold the billet in place. Drill a 1/8" hole aligned with the mounting tabs on top and bottom(8 total). Use the screws and flat nuts to secure the billet in place.	
4	The factory chrome crossbar may be re-installed on the grille but is not necessary. The centering tabs must be trimmed with a die grinder to fit between the billet bar. Slide a U-nut onto the plastic behind the crossbar. Test fit the crossbar over the billet. Make sure the chrome crossbar align to the chrome bars on the vehicle; Drill a 1/8" hole. Use the 2" Flange brackets and machine screws to secure the crossbar.	
5	Re-install the grille assembly back onto the vehicle.	
6	Installation is now complete.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!