



PATENT PRODUCT Grille Installation Instruction

Rev. 20201201

Part#	C86813C&J&S	Application	For 1998-2004 Chevy S-10 (Full Face)/1998-2004 Chevy Blazer (Full Face)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Lock Washers	8	12.5×6.5×2
	#2	Bolts	8	1/4-20×3/4"	#5	Flat Washers	16	16×6.5×1
	#3	Nuts	8	1/4-20	#6	Phillip Screws	4	8#×3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle. Remove the lower turn signals from the grille (these will be attach to the billet insert).	
3	Align both turn signals in the lower corner of the billet grille so they are flush with the face of the billet grille. Note the plastic tabs on the back of each turn signal; these should line up with the (2) brackets welded to the grille (one short & one long. Now mark where the holes line up to brackets and drill a 1/8" hole in each. Now secure the signals using the Screws and tighten. This will hold them in place.	
4	Now, position the grille on the vehicle by placing both ends under the headlights and pushing the grille back until it is flush with the headlights and the brackets line up to the header panel.	
5	There are (2) upper brackets and (2) lower brackets that need to be drilled and bolted to the header panel. It may be necessary to slightly bend these by hand to ensure the grille fits correctly. Be sure the grille is aligned and drill a 1/4" hole at the lower brackets. Now fasten them using the supplied Bolts, Nuts and Washers. Now drill a 1/8" hole at the upper brackets and install the (2) Screws.	
6	Make sure the insert is centered and tighten the hardware.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!