


Part#	GR03HFH13A	Application	1998-2004 Chevy S10 1998-2004 Blazer Full Face Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille insert	1	25 Billets	4	Lock Washer	8	12.5×6.5×2
	2	Bolt	8	1/4-20×3/4"	5	Flat Washer	16	16×6.5×1
	3	Nut	8	1/4-20	6	Phillip Screw	4	8#×3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Remove the grille shell from the vehicle. Remove the lower turn signals from the grille (these will be attach to the billet insert)	N/A
3	Align both turn signals in the lower corner of the billet grille so they are flush with the face of the billet grille. Note the plastic tabs on the back of each turn signal; these should line up with the two brackets welded to the grille (one short & one long). Now mark where the holes line up to brackets and drill a 1/8" hole in each. Now secure the signals using the #8 screws and tighten. This will hold them in place	N/A
4	Now position the grille on the vehicle by placing both ends under the headlights and pushing the grille back until it is flush with the headlights and the brackets line up to the header panel.	N/A
5	There are two upper brackets and two lower brackets that need to be drilled and bolted to the header panel. It may be necessary to slightly bend these by hand to ensure the grille fits correctly. Be sure the grille is aligned and drill a 1/4" hole at the lower brackets. Now fasten them using the 1/4"×20 bolts, nuts and washers. Now drill a 1/8" hole at the upper brackets and install the two #8 screws. Be sure all the fasteners are tight.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!