Grille Installation Instruction

Rev. 180701

Part#	GR03HFF31A/H	Application	For 2003-2009 Chevy Kodiak C4500 / C5500 / C6500 For Upgrade Model

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	K-Lock Nuts	3	10#
	2	Screws	4	8# x 5/8"	5	Powder Coated Brackets	3	
	3	Speed Clips	4		6	Fully Threaded Studs	3	10# x1 1/4″

Install Notes: Overlay ☒ Replacement √ Drill √ Cut ☒

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place the powder coated brackets over the fully threaded suds and hold in place using the k-lock nuts. Do not fully tighten, they will need to be adjusted later.	
4	Set the billet grille into the factory grille shell opening. The powder coated brackets will pick up the factory mounting points and use the factory hardware.	
5	Once the billet grille is centered to your liking, mark and drill the four lower mounting holes.	
6	Secure the upper mounting hardware and attach the lower portion of the grille using the #8 screws and speed clips.	
7	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!