



PATENT PRODUCT


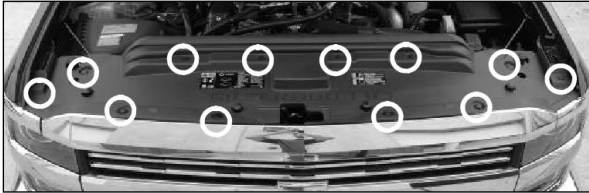


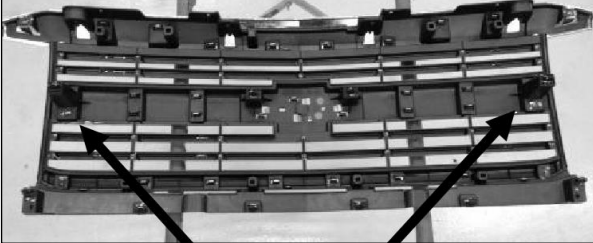
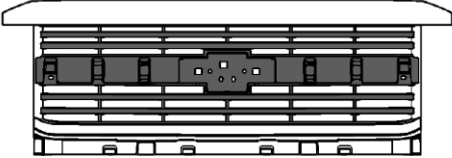

Grille Installation Instruction

Rev. 180601

Part#	GR03HFC33S	Application	For 2015-2018 Chevy Silverado 2500 / 3500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Lock Nuts	8	1/4 " -20UNC
	2	Bolt	8	1/4 " -20UNC×1.5 "	4	Washer	16	1/4 "

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove plastic cover by removing 12 retaining clips with flat head screw driver.	
4	Once cover is removed, remove the top 4 grille screws with 10mm wrench.	
5	Remove grille by pulling grille forward away from the truck.	
6	Remove (2) 7mm bolts from back of grille. Unclip chrome tabs and bowtie tabs (use flat head screw driver). Take bowtie and middle chrome section of grill off.	
7	Use saw to cut inner section of grille out (shaded area below). Before  After 	<p>8 Insert grille into the grille shell. Position grille in grille shell and mark holes through brackets for drilling. Remove grille and drill 1/4" holes in locations marked.</p> <p>9 Reinsert grille into grille shell and bolt in using supplied hardware. Bolt head goes against bracket on the back of the grille.</p> <p>10 Make sure the grille is centered and tighten the fasteners.</p> <p>11 Installation completed!!!</p>

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!