



PATENT PRODUCT

Grille Installation Instruction

Rev. 190401

Part#	GR03HEJ68 C/J/S	<i>Application</i>	For 1999-2002 Chevy Silverado 1500 / 2000-2006 Chevy Suburban / Tahoe
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	2	Stainless steel	3	Truss Head Tapping Screws	10	10# × 3/4"
	2	U- Nut	10	10#	4	Flat Tabs	2	

Install Notes: Overlay Replacement Drill Cut

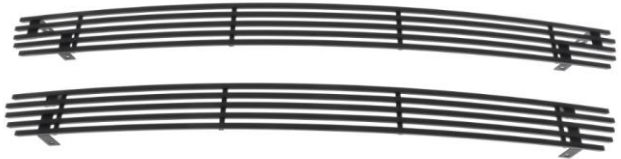
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the plastic clips on the under hood cover.(Fig 1)	
4	Removing the under hood cover.(Fig 2)	
5	Remove bolts that secure grille shell to the core support.(Fig 3)	



Fig 1



Fig 2



Fig 3

6	Give the plastic screw fasteners on the grille shell 1/2 turn.(Fig 4)
7	Give the plastic screw fasteners located on the bottom of the grille shell 1/2 turn.(Fig 5)
8	Remove grille shell.(Fig 6)



Fig 4



Fig 5



Fig 6

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	Note: The plastic welds that need to be removed.(Fig 7)
10	Using a chisel or sharp screwdriver will remove the plastic welds.(Fig 8)
11	Now remove grille center section as shown.(Fig 9)



Fig 7

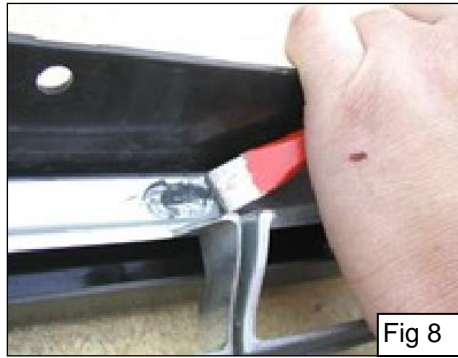


Fig 8

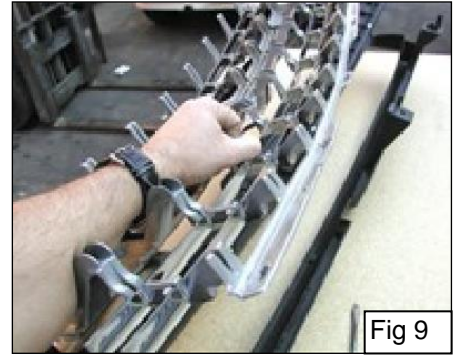


Fig 9

12	Insert the upper grille into factory grill. Mark and drill bracket center hole location. (Fig 10&11)
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Fig 10



Fig 11

13	Place a U-clip nut into each holes, and attach it to the factory grille shell. Secure billet grille using the screws from the back side of the OEM grille shell.
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14	Repeat steps 12&13 to install lower grille.
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Red marks are the holes position

15	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.
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16	Reinstall the black plastic cover which was removed in step 8. Installation completed!!!	
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