

<b>Part#</b>	<b>GR03HEJ68A/H</b>	<i>Application</i>	<b>For 1999-2002 Chevy Silverado 1500 / 2000-2006 Chevy Suburban / Tahoe</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	6	Truss Head Tapping Screws	2	10# × 3/4"
	2	U-Clip Nuts	4	8#	7	Truss Head Tapping Screws	4	8x3/4"
	3	Z Shape Tabs	4		8	Hex Bolts	8	1/4" -20x3/4"
	4	L Shape Tabs	2		9	Kep Nuts	8	1/4" -20
	5	U-Clip Nuts	2	10#				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the plastic clips on the under hood cover.(Fig 1)	
4	Removing the under hood cover.(Fig 2)	
5	Remove bolts that secure grille shell to the core support.(Fig 3)	



Fig 1



Fig 2



Fig 3

6	Give the plastic screw fastners on the grille shell 1/2 turn.(Fig 4)
7	Give the plastic screw fastners located on the bottom of the grille shell 1/2 turn.(Fig 5)
8	Remove grille shell.(Fig 6)



Fig 4


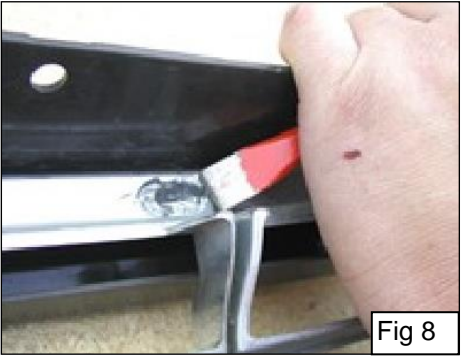
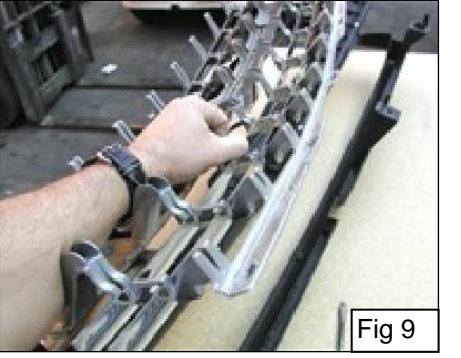


Fig 5



Fig 6

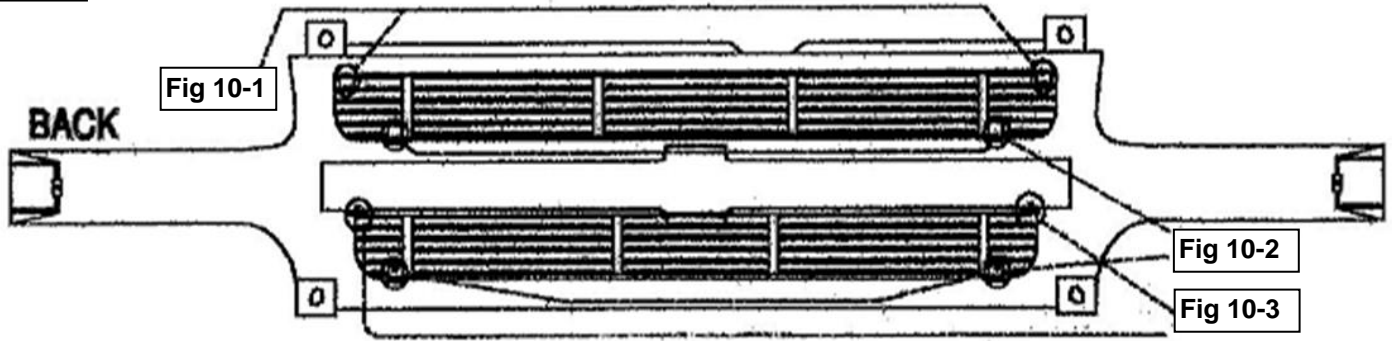
The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	Note: The plastic welds that need to be removed.(Fig 7)		
10	Using a chisel or sharp screwdriver will remove the plastic welds.(Fig 8)		
11	Now remove grille center section as shown.(Fig 9)		
			
12	Insert top billet grille piece into upper grille shell opening so that the upper welded tabs are flush with the back of the plastic. The grille should be about 1/8" away from the sides of the opening.(Fig 10)		
13	Place a Z shaped tab on the bottom-welded tabs of the upper grille. Using holes in the tabs as a guide, mark screw holes on the grille shell for both the left and right hand side and drill 3/16" hole.(Fig 10, Fig 10-2)		
14	Remove the upper grille. Take off the stepped tabs from the grille, place a U-clip nut on the end of each one, and attach it to the factory grille shell. Then re-insert the billet grille into place, attaching it with the bolts and nuts provided.		
15	Pull back the top grille, until the two top welded tabs of the grille are flush with the plastic in the corners, using the welded tabs on the grille as a guide, mark and drill the holes and attach with the nuts and bolts provided.		
16	Insert the bottom grille into the bottom air intake opening of the grille shell. Attach a Z shape tab to the bottom welded tabs of the billet grille. Using the holes in the tabs as a guide, mark and drill the screw holes with a 3/16" drill.		
17	Remove the bottom grille and the stepped tabs. Place a U-clip nut on the end of each of the stepped tabs, and attach it to the factory grille shell.		
18	Re-insert the bottom billet grille attaching it to the stepped tabs that are now attached to the factory grille with the nuts and bolts provided. This will hold the grille in place while you attach the L-tabs provided to the top welded tabs of the lower billet grille.( Fig 10-3)		
19	Using the holes in the L-tabs you've just installed, mark and drill a 3/16" screw hole.		
20	Remove the billet grille once more, and remove the L-tabs from the top welded tabs. Place a U-clip nut on the end of each of the L-tabs (as shown in Fig 10-3) and attach the L-tabs to the factory grille shell with the screws provided.		
21	Re-insert lower grille and fasten down all four mounting points.(Fig 10)		

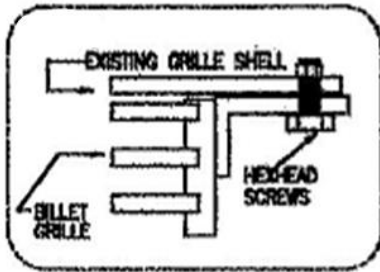
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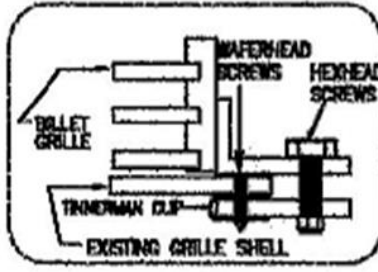
**Fig 10**



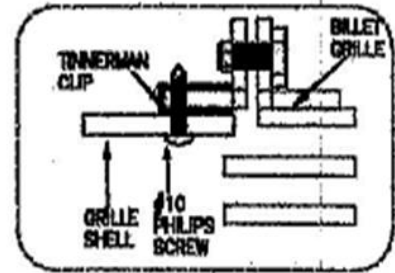
**Fig 10-1**



**Fig 10-2**



**Fig 10-3**



22	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
23	Reinstall the black plastic cover which was removed in step 8. Installation completed!!!	

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