



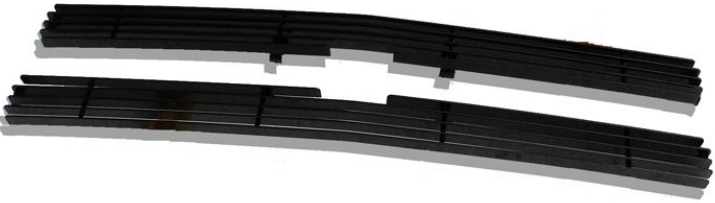
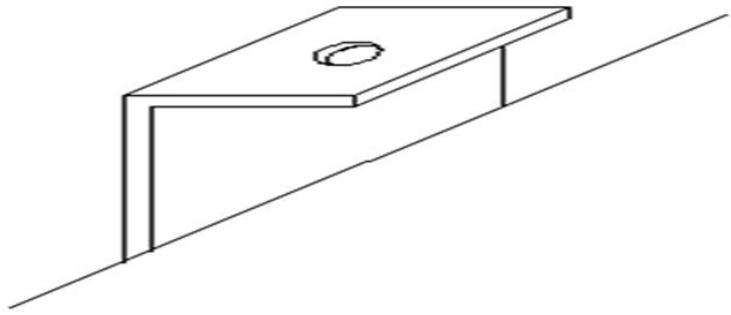
Grille Installation Instruction

Rev. 150116

Part#	GR03HEJ42A	Application	91~92 Chevy S10 Blazer / S10 Pickup - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	3	Truss Head Tapping Screws	8	8# × 3/4 "
	2	Flat Nut	8	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place the grille shell face down on a work table. Cut the cross bars out of the upper and lower openings. (these are usually painted gray). Do not cut plastic mounting brackets in the center of the grille; there is one at the top and bottom. Cut around these, leaving an "L" shaped bracket. (see diagram below).	
4	After cutting the center bars, place the billet insert in the openings above and below the bowtie. The front edge of the insert should be flush with the face of the grille shell. Note the brackets on each end of the billets. Mark the grille and drill 3/16" holes. Fasten the billets to the shell using the #8 screws and flat clips.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
6	Re-install the grille assembly back on the vehicle.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!