




Grille Installation Instruction

Rev. 150116

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| Part# | GR03HEJ25A | Application | 99-02 Chevrolet Silverado 1500 / 00-06 Suburban / Tahoe Full Face Billet – Replaces Factory Grille Shell – 27 Bars (No Logo) |
|-------|------------|-------------|---|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|---------------|-----|-------------|------|--------------|-----|-------------|
| | 1 | Billet Grille | 1 | Aluminum | 4 | Flat Washers | 8 | 1/4 |
| | 2 | Lock Washers | 4 | 1/4 | 5 | Bolts | 4 | 1/4-20×3/4" |
| | 3 | Nuts | 4 | 1/4 | | | | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|--|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Remove the black cover the radiator. Now remove the grille shell from the vehicle. Remove the plastic inserts where the factory grille mounting clips fasten. Test fit the billet grille onto the truck. Push both ends of the billet in between the headlights and the lower turn signals; set the complete grille in the truck until the face is flush with the headlights and turn signals. The billet is designed to sit almost flush to the headlights/signal lights (the ends of the billet are not designed to match the fender/body line exactly). | |
| 3 | The outer mounting brackets align just inside the factory mounting locations in the core support. Align the grille and drill a 1/4 " hole into the core support. It may be necessary to slightly bend these brackets by hand to ensure a perfect fit. | |
| 4 | Secure the billet to the core support using the hardware provided. Adjust the billet and tighten the hardware. Make sure the hardware is tight and replace the radiator cover. The inner two brackets on the grille will now mount to the radiator cover. | |
| 5 | Reinstall the black plastic cover which was removed in step 2. | |
| 6 | Installation completed!!! | N/A |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!