



PATENT PRODUCT


Grille Installation Instruction

Rev. 180701

Part#	GR03HEJ1 1S	<i>Application</i>	For 1994-1999 Chevy Blazer Not For S-10 (6 Bars)/ 1994-1999 Chevy C/K Pickup Not For C2500 Single Light/ 1994-1999 Chevy Suburban / 1995-1999 Chevy Tahoe
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
		1	Billet Grille	2	Stainless steel	3	Truss Socket Tapping Screws	8
	2	U-Clip Nuts	8	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the lower turn signals and unplug bulbs. Remove all the factory bolts retaining the grille shell. Now remove the grille shell from the vehicle.	
3	Place the grille face down on a work table and cut the plastic cross bars out of the center of the grille shell. Now sand or file any rough edges smooth.	
4	The upper and lower inserts are very similar (the lower insert is about 1/4" longer); Test fit both inserts in the grille from the front. The brackets welded to the ends of the inserts should sit flush to the inner end of the grille shell. When you have verified the upper and lower inserts; Hold the lower insert in place and drill two 1/8" holes in the brackets at each end. Now attach the insert to the shell with the screws and clips provided. Repeat these steps on the upper insert.	
5	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.	
6	Re-install the grille assembly and turn signals on the vehicle.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!