



PATENT PRODUCT


Grille Installation Instruction

Rev. 190301

Part#	GR03HEJ08 P/Q	Application	For 1973-1980 Chevy Blazer / Chevy C/K Pickup /Chevy Suburban / GMC C/K Pickup / GMC Suburban Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Hex Bolts	8	1/4" -20×3/4"
	2	Support Bracket-L	1		5	Kep Nuts	8	1/4" ×20
	3	Support Bracket-R	1					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	To remove the two factory vertical grille supports, it is necessary to remove two 5/16" bolts in the front of the radiator support and one on top of the support. There are three 5/16" bolts per support.	
4	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
5	Secure billet grille using the nuts from the back side of the OEM grille shell.	
6	Make sure the billet grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	
9	On 1973-1974 trucks it requires marking and drilling four 5/16" diameter holes in radiator support for attachment.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!