



# PATENT PRODUCT

## Grille Installation Instruction

Rev.20220101

|              |           |                    |   |
|--------------|-----------|--------------------|---|
| <b>Part#</b> | C85004M&N | <b>Application</b> | For 1982-1990 Chevy Blazer (Only Fit Single Head Beam)/<br>1982-1990 Chevy S-10 Pickup (Only Fit Single Head Beam)/<br>1982-1990 GMC Jimmy (Only Fit Single Head Beam)/<br>1982-1990 GMC S-15 Pickup (Only Fit Single Head Beam)/<br>1982-1990 Chevy S-10 Blazer (Only Fit Single Head Beam)/<br>1982-1990 GMC S-15 Jimmy (Only Fit Single Head Beam) |
|--------------|-----------|--------------------|---|

|                   | Item | Part Name       | QTY | Description     | Item | Part Name                 | QTY | Description |
|-------------------|------|-----------------|-----|-----------------|------|---------------------------|-----|-------------|
| <b>Parts List</b> | 1    | Billet Grille   | 1   | Stainless steel | 3    | Truss Head Tapping Screws | 2   | 8#-2.5"     |
|                   | 2    | Plastic Sleeves | 2   |                 |      |                           |     |             |

**Install Notes:**
 Overlay 
 Replacement 
 Drill 
 Cut

| Step | Description   | illustration |
|------|---|--------------|
| 1    | Identify the grille & hardware with parts list.   |              |
| 2    | Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.<br>Remove headlight bezels using #15 screwdriver. Retain factory hardware.<br>Remove grille screws using #15 screwdriver and remove factory grille. |              |
| 3    | Re-install headlight bezels using the provided spacers and screws in the bottom inside corner hole of the bezel and the factory screws in the other holes.  |              |
| 4    | Center the grille in the opening and secure with factory screws. Note: The nylon fasteners in the core support might have to be relocated to the other holes provided depending on the year of your truck.  |              |
| 5    | Secure billet grille using the Screws from the back side of the OEM grille shell.   |              |
| 6    | Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.   |              |
| 7    | Reinstall the black plastic cover which was removed in step 2.  |              |
| 8    | Installation completed!!!   |              |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!