



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 180401

|              |              |                    |  |
|--------------|--------------|--------------------|--|
| <b>Part#</b> | GR03HEJ03C/J | <b>Application</b> | For 1969-1972 Chevy Blazer/Chevy C/K Pickup/Chevy Suburban |
|--------------|--------------|--------------------|--|

| <b>Parts List</b> | Item | Part Name     | QTY | Description     | Item | Part Name                 | QTY | Description |
|-------------------|------|---------------|-----|-----------------|------|---------------------------|-----|-------------|
|                   | 1    | Billet Grille | 1   | Stainless steel | 4    | Cross Head Tapping Screws | 10  | 10#x1 "     |
|                   | 2    | Z Bracket     | 2   |                 | 5    | U-Clip Nuts               | 10  | 10#         |
|                   | 3    | Flat Tab      | 3   | With 2 holes    |      |                           |     |             |

**Install Notes:** Overlay  Replacement  Drill  Cut

| Step | Description   | Illustration |
|------|---|--------------|
| 1    | Identify the grille & hardware with parts list.   |              |
| 2    | Optional (for vehicles with black plastic cover under hood). Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. |              |
| 3    | Place U-clip on one end of each of the three Tabs as shown. Also install U-clip on the lower grille area in three places of the grille shell.   |              |
| 4    | Install the three Tabs on the grille shell using the supplied screws.   |              |
| 5    | Remove the outer two, of the four plastic clips on top of the grille area.  |              |
| 6    | Slide U-clip on each side of the two Z brackets. Fasten the two Z brackets on the vehicle in the holes you removed the plastic clips from using the supplied screws & U clips.  |              |
| 7    | Secure the grille with the rest of the provided screws from front side of grille. Start with the middle welded tab, and fasten with a screw and spacer (spacer goes behind the grille) to the factory hole and U clip. Then install the lower and upper welded tabs into the hardware you added to the truck.         |              |
| 8    | Installation completed!!!   |              |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!