



Grille Installation Instruction

Rev. 130901

Part#	GR03HEJ03H	69-72 Chevy Blazer / C/K Pickup / Suburban
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	14 Billets	4	Truss Socket Tapping Screw	10	10#X1"
	2	Z Bracket	2	/	5	U-Clip Nut	10	10#
	3	Flat Tab	3	With 2 holes				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the OEM grille from the truck	
3	Place U-clip on one end of each of the three Tabs as shown. Also install U-clip on the lower grille area in three places of the grille shell.	
4	Install the three Tabs on the grille shell using the supplied screws.	
5	Remove the outer two, of the four plastic clips on top of the grille area.	
6	Slide U-clip on each side of the two Z brackets. Fasten the two Z brackets on the vehicle in the holes you removed the plastic clips from using the supplied screws & U clips.	
7	Secure the grille with the rest of the provided screws from front side of grille. Start with the middle welded tab, and fasten with a screw and spacer (spacer goes behind the grille) to the factory hole and U clip. Then install the lower and upper welded tabs into the hardware you added to the truck.	


The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description	illustration
8	Installation completed!!!	

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