



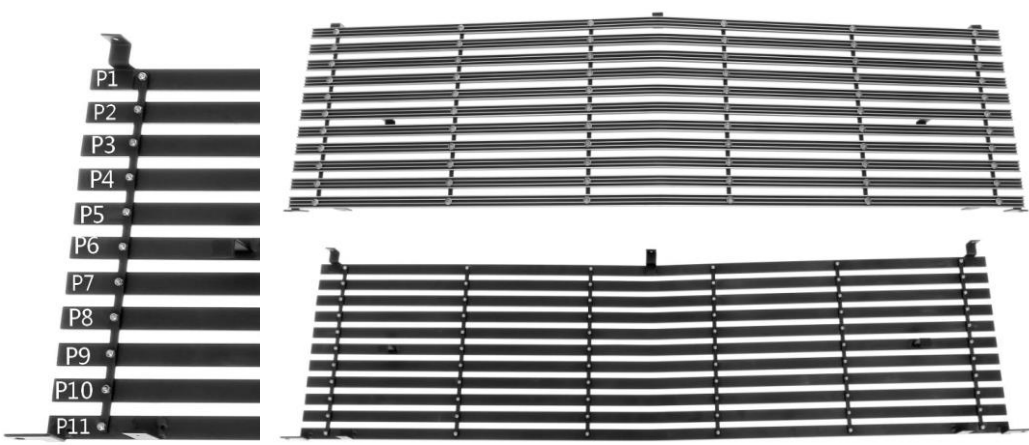
PATENT PRODUCT Grille Installation Instruction

Rev. 20200701

Part#	GR03HEJ02F	Application	For 1981-1988 GMC Suburban / Chevy Blazer / Chevy Suburban / GMC Jimmy (With Stacked Lights) /1981-1987 Chevy C/K Pickup / GMC C/K Pickup (With Stacked Lights)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billets	11	Aluminum	#5	Allen Key	1	Tool for fastening Chromed Bolts
	#2	Chromed Bolts	66	Fasteners for billet grille assembly	#6	Wrench	1	Tool for fastening Nylon lock Nuts
	#3	Nylon Lock Nuts	66	Fasteners for billet grille assembly	#7	U-Clip Nuts	3	10#
	#4	Back Bracings	6		#8	Truss Socket Tapping Screws	3	10x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	<p style="margin: 0;">Front</p>  <p style="margin: 0;">Rear</p>
2	Optional: (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Remove headlight bezels and factory grill from truck retaining all screws and hardware. Remove turn signal lamps from factory grille.	
4	Cut tabs off of turn signal lamps and install lamps on billet grille as shown in illustration. Secure bottom of lamp to bottom of grille with a small sheet metal screw or pop rivet.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	<p>Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.</p>	
6	<p>Install clip nut on each of the three tabs across the top of the grille.</p>	
7	<p>Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.</p>	
8	<p>Reinstall the black plastic cover which was removed in step 2.</p>	
9	<p>Installation completed!!!</p>	
<p>Notes: On 1981-82 GMC Trucks, the bottom grille attachment is different from 1983-87. On a 1981-82 truck, the billet grille must have a hole on each end of the bottom tab drilled to match the bottom outside tab mounting location.</p>		

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