



Grille Installation Instruction

Rev. 150116

Part#	GR03HEG45A	Application	04-06 Chevy Malibu LT/LS– Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	Screws	6	
	2	Allen Bolts	4	1"	5	Powder Coated Brackets	2	
	3	K-Lock Nuts	4		6	Speed Clips	6	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille shell and save all hardware as it will be reused later.	
3	Tape off the face of the grille to protect it during the installation process.	
4	Carefully cut out the cross hair sections from the upper and lower openings, only leaving the outside perimeters. Do not cut out the center bar with the bow tie!	
5	File or sand the rough edges left after cutting the grille shell.	
6	Place the correct billet insert into the lower opening on the factory grille shell and mark and drill the mounting holes.	
7	Mount the lower billet insert to the factory grille shell using the speed clips and screws.	
8	Center the upper billet insert into the factory grille shell and mark and drill the mounting holes.	
9	Secure the lower mounts of the upper billet insert to the factory grille shell using the speed clips and screws.	
10	Attach the powder coated brackets to the upper tabs on the billet insert using Allen head bolts and k-lock nuts. Do not fully tighten.	
11	Reinstall the factory grille shell using the hardware saved in step 1. Leave out the two upper center clips and replace with Allen bolts and k-lock nuts.	
12	Secure all hardware.	
13	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!