



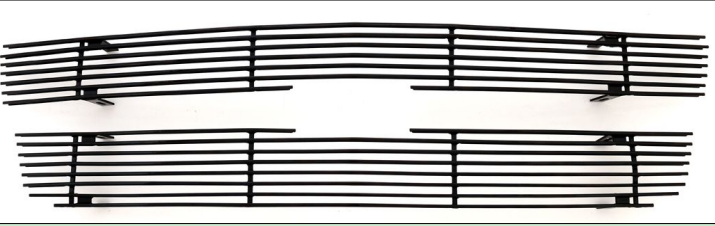

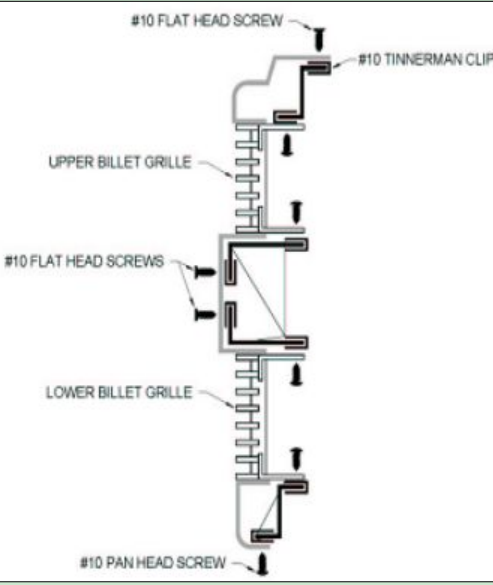
# Grille Installation Instruction

Rev. 150116

Part#	GR03HEC36H	Application	01~02 Chevy Silverado 2500/3500 - Billet Grille (install Inside Opening)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	Truss Head Tapping Screws	10	10×3/4"
	2	"Z" Brackets	4		5	Truss Socket Tapping Screws	6	10×3/4"
	3	L Shape Tabs	4		6	U- Clip Nuts	16	10#

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open hood. Undo 4 quarter turn fasteners that attach the factory grille shell. Carefully pull out ends of chrome center section and remove grille shell from vehicle.	
3	Lay the grille shell face down on a soft surface. Remove the nuts holding the chrome center section of the grille shell. Carefully pry away double sided tape joint near the ends and remove. Remove the plastic bracket.	
4	Carefully cut the two crosshatch grille sections out of the grille shell. Use a hack saw blade with a handle. Leave about 1/32" remaining from the rim of the grille shell. (The billet grille is a tight fit over the plastic nubs in case you choose to not to sand and paint them).	
5	Set billet grilles in place from front of grille shell. Place "L" tabs in position. Mark and drill 1/4" holes. Slide U-clip nut on "L" tabs and attach with flat head screws from front of grille shell. Attach upper and lower billet grilles to the "L" tabs with #10 pan head screws (See diagram)	
6	Bend "Z" tabs to fit for upper and lower billet grille mounts. Mark and drill 1/4" holes in grille shell. Slide U-clip nuts on "Z" tabs and attach with pan head screws. Upper mount is attached through top of grille shell with #10 flat head screws. (See diagram)	
7	Reattach chrome center section and plastic bracket. Reattach grille shell to vehicle.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!