

## Grille Installation Instruction

Rev. 180601

	AUTO PA	ARTS SPECIALIS	T INC.	<b>!</b>						1/6/	7. 160601	
Part#	GR03HEC07A/H				Applio	cation	For 2	002-2005 Chevy Trailblazer LT / LS / SS				
		Item	Part Name		QTY	Description		Item	Part Name	QTY	Description	
Parts Li	iet	1	Billet Grille		2	Aluminum		4	Truss Socket Tapping Screws	9	8×3/4"	
Parts List		2	Shape Tabs		1			5	Truss Head Tapping Screws	1	8×3/4"	
		3	Clip Nuts		1	8#						
Install N	Note	s: Ov	erlay	×	Repl	acemei	nt 🗸	Drill $\sqrt{}$ Cut $\sqrt{}$				
Step				Descri	iption			illustration				
1	Identify the grille & hardware with parts list.											
2	Remove the grille shell from the vehicle by unfasten the nine shape tabs on the rear of the grille shell as pictured in the diagram below.											
Fasten the shape tab to the header panel using the #8 truss socket tapping screws. Use the #8 standard screw and flat nut to secure it to the center bar.												
3	The factory front grille will unclip from the vehicle simply pull forward on the grille and the clips will release.(Fig 1)											
4	A view of the clips on the factory grille.(Fig 2)											
5	You will need to remove the nuts on the back side in order to seperate the chrome portion of the grille.(Fig 3)											
Fig 1  Remove the chrome grille bar from the black plastic backing.(Fig 4)  The grille kit is supplied with a center angle support bracket that needs to be installed in the Chevy bow tie area. Measure												
8		and drill for the support bracket screws.(Fig 5)  Fasten the support bracket to the chrome grille bar with the supplied hardware as shown. (Fig 6)										
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#

GR03HEC07A/H

**Application** 

## For 2002-2005 Chevy Trailblazer LT / LS / SS



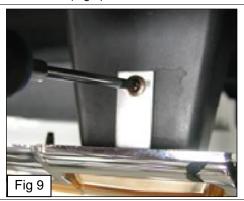




- 9 A view of the support bracket installed.(Fig 7)
- 10 Install the factory chrome center bar on the vehicle. Note the angle bracket location. (Fig 8)
- 11 Fasten the center angle bracket screw to the plastic support panel on the vehicle as shown. (Fig 9)







- 12 Insert the custom grille into the opening and mark the mounting tab locations then drill plastic with a 1 /8 drill bit. (Fig 10)
- 13 Fasten the grille insert with supplied screws. A view from the back side of the grille showing mounting screws. (Fig 11)
- 14 Fasten grille in place.(Fig 12)







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Installation completed!!!

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