



Grille Installation Instruction


Rev. 141001

Part#	GR03HEB 45S	Application	88-93 Chevy Pick Up 92-93 Suburban Tahoe Phantom 2PC With Head Lamp Re Main Upper
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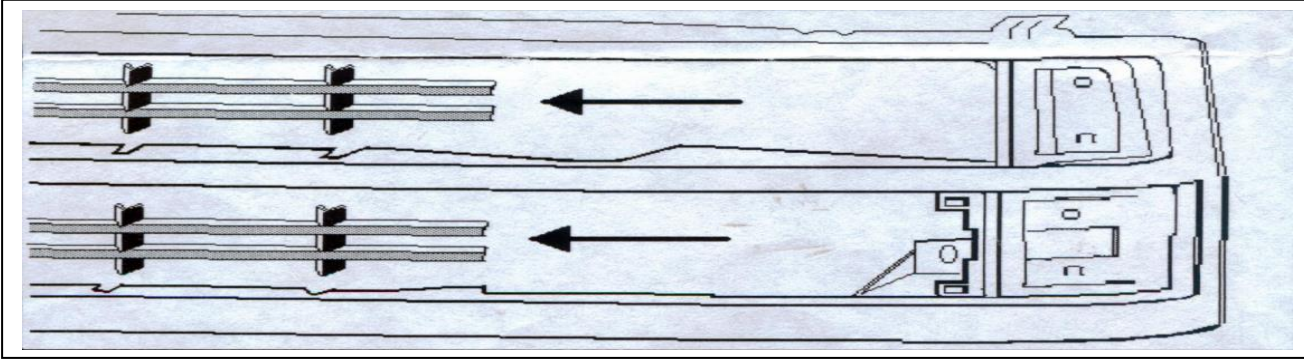
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	5	Phillips Screws	20	
	2	Bolts	8	1/4-20 × 3/4"	6	Flat Nuts	20	
	3	Nuts	8	1/4-20	7	Headlight Relocation Brackets	4	8×1"
	4	Flat Washers	8					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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Remove the lower turn signal and unplug the lights. Remove all the factory bolts retaining the grille shell (Four along the top, one bottom center and one behind each parking light). Now remove the grille shell from the vehicle. Remove the corner lights. Apply masking tape to the chrome or painted areas. If your grille was purchased pre-assembled into an OE style grille shell; skip to step 2. Place the grille face down on a table and cut the plastic cross bars (see arrows in diagram) out of the center of the grille shell. Make your cuts at the base of the bars. Now sand or file any rough edges smooth. The diagram illustrates how the bars will be cut. Center the billets into the grille shell (The lower billet has mounting brackets on the back on the back to hold the signals lights). Hold the billets firmly in place. Make sure they are flush; Drill a 1/8" hole at each mounting tab. Use the screws and flat nuts to secure the billet in place.

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3	<p>Remove the headlights; then remove the four fasteners securing the plastic headlight mounting buckets. Some areas on the headlights must be removed to attach the headlight relocation brackets. Cut the shaded areas off the headlamp assemblies as shown here. Test fit the brackets; this will help determine the area necessary to trim.</p> <p>Note the three bumps molded to the headlamps lenses. Use a file or die grinder to file these off each headlamp. Now bolt the headlight relocation brackets to the headlamps using the factory hardware (see above diagram).</p>
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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			<p>4</p> <p>A portion of material must be cut from the core support to mount the headlamps. Use this diagram on the left to cut the area needed to recess the headlights. Make your cut as indicated by the shaded areas. Repeat the cuts on the other side of the vehicle. Test fit each headlight assembly on the vehicle. Mark the 1/4" hole at each mark. Bolt the headlight assemblies back onto the vehicle using the hardware. Test fit the grille in place over the light assemblies. It may be necessary to file the small points on the face of the headlight lenses (depending on vehicle).</p>
5	<p>Re-install the 4 piece corner lights. Center the grille assembly on the vehicle; slide the signal lights onto the lower billet insert. Attach the wiring harness to the lights. Install the remaining grille hardware. Use two of the factory signal light screws to secure the signal.</p>		
6	<p>Make sure the billet grille is centered and tighten the fasteners.</p>		
7	<p>Reinstall the plastic shroud with the fasteners removed in Step 2.</p>		
8	<p>Installation completed!!!</p>		

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