



PATENT PRODUCT


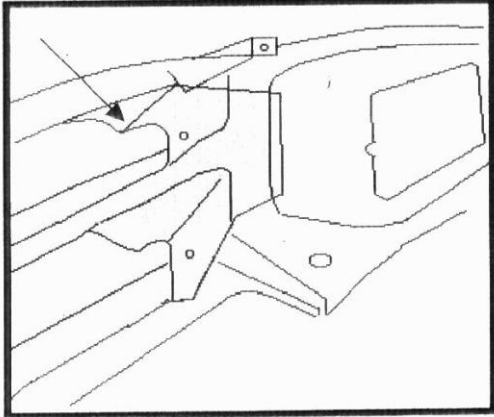
Grille Installation Instruction

Rev. 20200701

Part#	C85233C&J&S	Application	For 1994-1997 Chevy Blazer Chevy Blazer Phantom Grille With Sealed Beam / 1994-1997 Chevy S-10
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#2	Rivets	6	1/8"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Remove the factory grille. Center the billet behind the grille shell. Cut the center out from the center of the factory grille (shown by the shaded area in the diagram). Be sure not to cut the area needed to rivet the billet in place (see arrow). Do not cut the mounting tabs needed to re-install the grille assembly. A small portion of the plastic inside the side marker light mounting area must be trimmed for the billet to fit.	
4	After cutting, test fit the billet into the shell. Trim any excess material not needed so the billet sits flush to the shell. File the cuts smooth.	
5	There are four vertical dowels on the billet. The billet will be riveted on top and bottom. Center the billet into the opening. Securely hold the billet in place. Drill a 1/8" hole at each mounting area. Rivet the billet to the shell.	
6	Make sure the billet grille is centered and tighten the fastener, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!