Grille Installation Inst									tructio	Rev. 190501			
Part#	GR03HEB33 A/H			Application		For 1994-1997 Chevy Blazer Phantom Grille With Sealed Beam/1994-1997 Chevy S-10							
Parts L	.ist	Item	Part Billet G	Name	QTY	Descripti Aluminum	ion	ltem 2	Pai Rivets	rt Name	QTY 6	Description	
Install I	Note				eplacen		D	prill 1		Cut 🗸	0	170	
Step	Description						illustration						
1	Identify the grille & hardware with parts list.												
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.												
3	Remove the factory grille. Center the billet behind the grille shell. Cut the center out from the center of the factory grille (shown by the shaded area in the diagram). Be sure not to cut the area needed to rivet the billet in place (see arrow). Do not cut the mounting tabs needed to re-install the grille assembly. A small portion of the plastic inside the side marker light mounting area must be trimmed for the billet to fit.												
4	After cutting, test fit the billet into the shell. Trim any excess material not needed so the billet sits flush to the shell. File the cuts smooth.												
5	There are four vertical dowels on the billet. The billet will be riveted on top and bottom. Center the billet into the opening. Securely hold the billet in place. Drill a 1/8 ["] hole at each mounting area. Rivet the billet to the shell.												
6	Make sure the billet grille is centered and tighten the fastener, but do not over-tighten.												
7	Reii	Reinstall the black plastic cover which was removed in step 2.											
8	Inst	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!