



PATENT PRODUCT


Grille Installation Instruction

Rev. 190701

Part#	GR03HEB32 C/J/S	Application	For 1991-1994 Chevy Blazer Phantom Grille/1991-1993 Chevy S-10 Phantom Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	2	Rivets	6	1/8"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Cut the center out of the grille shell; Place the billet from behind the factory shell to help determine how much material will need to be cut. Do not cut any of the factory mounts needed to install the grille shell back on the vehicle. File any rough edges smooth.	
4	Center the billet in the grille and hold firmly in place. Drill a 1/8" hole at each insert bracket. Rivet the insert to the grille.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!